CAT. SERIES No. 604-4 (L60025-L61024) PRICE 2s. 6d.

THE Lanchester

LD 10

SPARE PARTS CATALOGUE

THE LANCHESTER MOTOR COMPANY LIMITED, COVENTRY

THE LANCHESTER MOTOR CO. LTD.

Registered Offices and Works - - - - - - - - - - - - - - - - COVENTRY

Telegrams: "Daimler, Coventry." Telephone: 4161 Coventry

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A complete range of Lanchester parts likely to be required for replacement is stocked at the following addresses. These Depots are effectively equipped with machine tools, with a qualified staff in constant attendance, and repairs to all types of motor vehicles can be expeditiously effected at moderate charges.

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Telegrams: "Daimler, Whitley Bay." Telephone: Whitley Bay 1246-7 Northumberland

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Telegrams: "Daimler Leeds." Telephone: 24661

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LONON, N.W.2

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EDINBURGH - - Daimler House, 3, 5 and 7, Corstorphine Road
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OWNER..... CAR No.....

.....

..... LICENCE No. .....

CAR REGISTRATION No..... DATE RENEWAL DUE.....

INSTRUCTIONS FOR ORDERING.

This publication is issued to enable customers to specify correctly their requirements when renewals to any part of the car become necessary, thereby avoiding delay and ensuring the supply of correct parts.

All the principal components are fitted with a Component List Number Plate (see illustration). Also, wherever practicable, the Drawing Number is stamped on each part.

IMPORTANT.

When a replacement is required the Car Number (see plate on frame, near rear engine arm), Component Number and Drawing Number, taken from the actual car, component and part, should be quoted.

Where this is not possible the illustration of the part required should be found in this Catalogue, and the corresponding number in its accompanying list will give its correct description and Drawing Number, which should be quoted together with the Component List Number and Car Number.

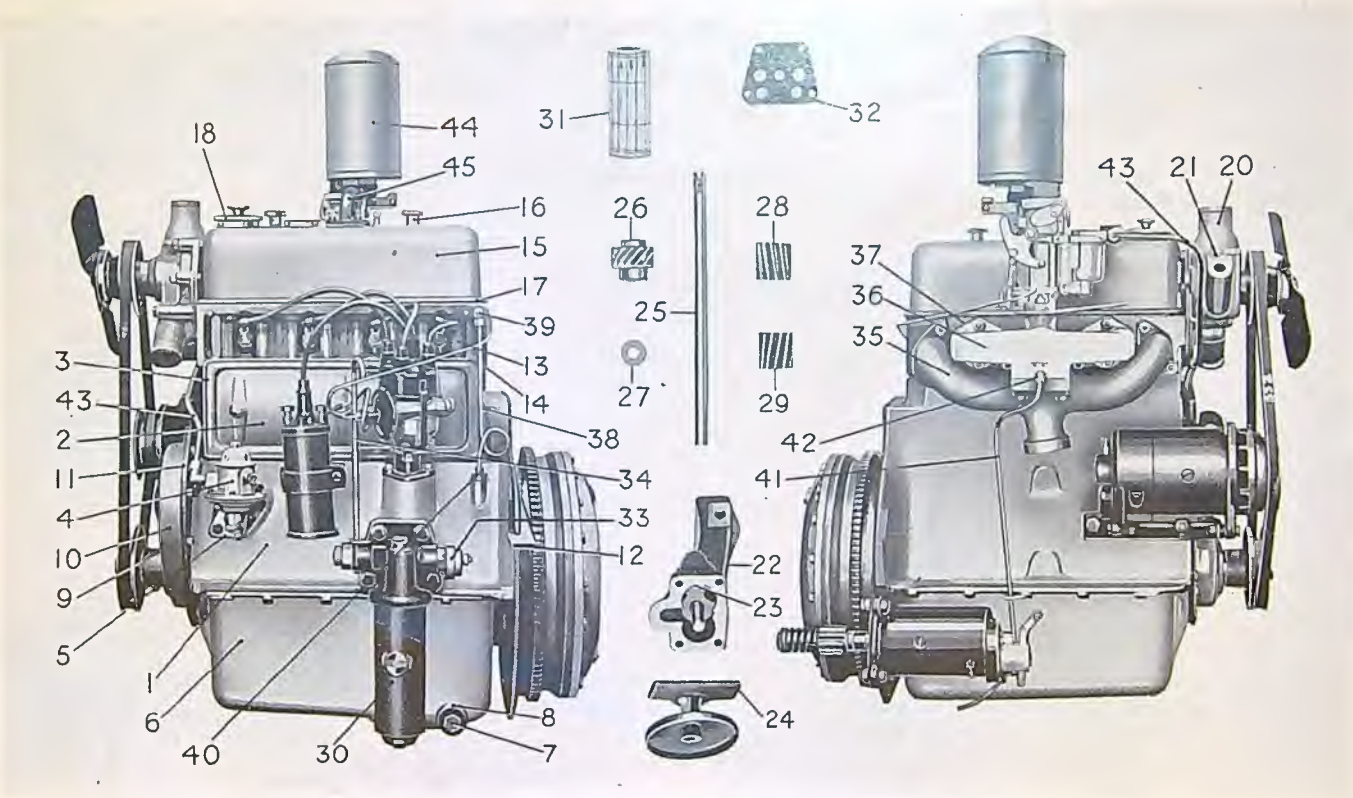
EXAMPLE: One Radiator Filler Cap, 299465. Component List No. 30426 for Lanchester "LD10" No. L61020.

When ordering by Cable it is only necessary to quote the Drawing Number and the quantity required.

EXAMPLE: Forward immediately one 299465.

We reserve to ourselves the right to alter any part as may be considered advantageous, and therefore it is possible that the illustrations in this book may not in all cases exactly resemble the part required. If, however, the Car Number and Component List Number are quoted, the correct part will be supplied.

ENGINE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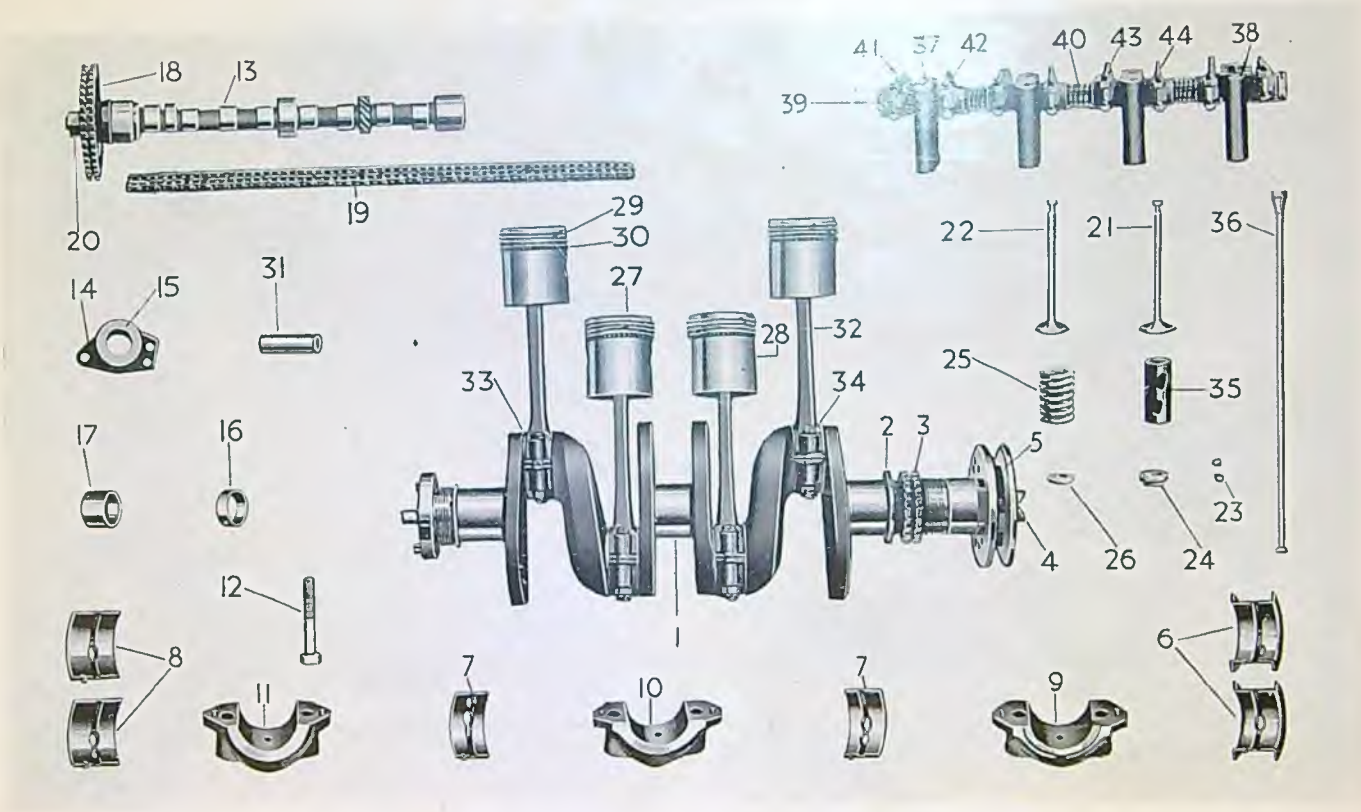
ENGINE

Component List No. 30628

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	299847	Cylinders and Basechamber complete	1	21	400408	Water Outlet Branch Joint	1
—	297825	Cylinder Liner	4	22	412440	Oil Pump Body, Pin and Bush Assembly	1
—	412740	Oil Pump Spindle Top Bush	1	23	263025	Oil Pump Body Bush	1
—	404424	Cylinder Drain Tap	1	—	404286	Oil Pump Body Joint	1
2	119828	Tappet Inspection Cover	1	24	412465	Oil Pump Body Cover, Pipe and Baffle Assembly	1
3	288167	Tappet Inspection Cover Joint	1	25	404284	Oil Pump Spindle	1
4	119875	Petrol Pump (A.C. type T. 1524274)	1	26	412193	Oil Pump Spiral Gear	1
5	400330	Petrol Pump Joint	1	—	44-11	Oil Pump Spiral Gear Key	1
6	297326	Oil Sump	1	27	400189	Oil Pump Spiral Gear Thrust Washer	1
—	413442	Oil Sump Plug	1	28	402950	Oil Pump Driving Gear	1
—	416380	Oil Sump Plug Washer	1	29	400096	Oil Pump Driven Gear	1
7	404682	Oil Sump Drain Plug	1	30	131842	Oil Filter and Relief Valve complete	1
8	404706	Oil Sump Drain Plug Washer	1	—	285084	Oil Relief Valve	1
9	130668	Engine Front Support Plate	1	—	288864	Oil Relief Valve Spring	1
—	297204	Engine Front Support Plate Joint	1	—	417612	Oil Relief Valve Cap	1
—	269656	Engine Front Support Plate Lockplate	2	31	FG2307	Oil Filter Element	1
10	412161	Chain Cover and Bush Assembly	1	32	404676	Oil Filter Body Joint	1
11	297164	Chain Cover Joint	1	33	03671	Oil Pressure Indicator Switch	1
12	130693	Gearbox Support Plate and Torque Reaction Plate	1	—	88-10	Oil Pressure Indicator Switch Washer	1
13	299848	Cylinder Head complete	1	34	288259	Oil Indicator Rod	1
—	404249	Cylinder Head Water Pipe and Plug Assembly	1	35	130712	Exhaust Branch	1
14	288480	Cylinder Head Joint	1	36	125146	Induction Pipe	1
15	119874	Cylinder Head Top Cover	1	37	288438	Exhaust and Induction Joint	1
—	411661	Top Cover Screw Adaptor (in head)	2	38	288463	Rocker Feed Pipe	1
—	411663	Top Cover Screw Adaptor Washer	2	39	No. 9580	Rocker Feed Pipe Elbow Connection	1
16	412435	Top Cover Screw and Nut Assembly	2	40	No. 6356/3	Rocker Feed Pipe Straight Connection	1
17	287749	Top Cover Joint	1	41	130678	Induction Drain Pipe Assembly	1
18	03926	Oil Filler Cap	1	42	04780	Induction Drain Pipe Nut	1
—	119974	Cylinder Head Side Cover (not shewn)	1	43	130691	Petrol Pipe Assembly (pump to carburettor)	1
—	404298	Cylinder Head Side Cover Knob (not shewn)	2	44	297216	Air Silencer	1
—	03900	Thermostat Unit	1	—	Jubilee No. 2	Air Silencer Clip	1
20	296888	Water Outlet Branch	1	45	297215	Breather Pipe Assembly	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

ENGINE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ENGINE (continued)

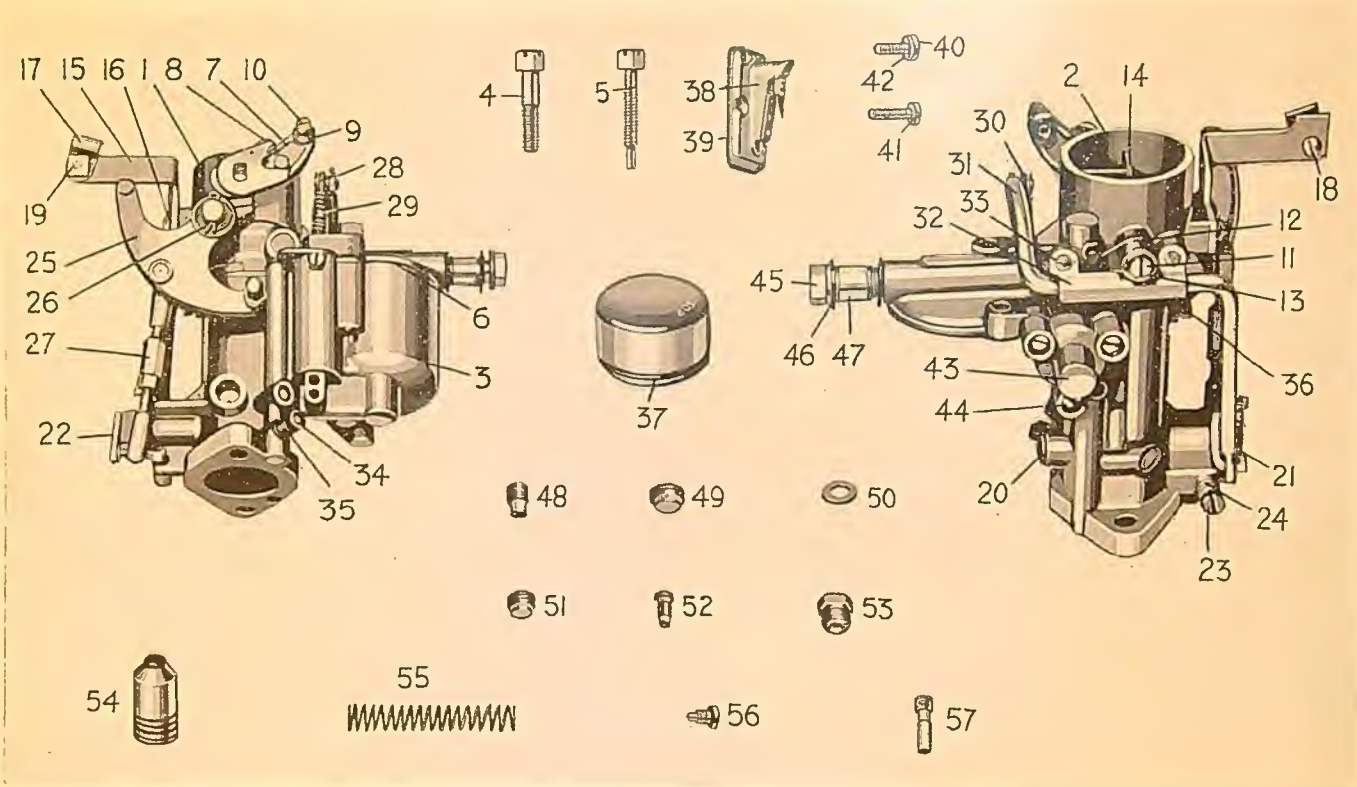
Component List No. 30628

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	403738	Crankshaft	1
—	44-62	Crankshaft Key	2
2	403737	Crankshaft Thrust Washer	1
3	285958	Crankshaft Chain Wheel	1
4	401920	Crankshaft Starting Claw	1
—	278155	Crankshaft Starting Claw Lockplate	1
5	297192	Crankshaft Pulley	1
6	412553 412554	Crankshaft Bearing (front)	1
7	412555	Crankshaft Bearing (centre)	1 pair
8	412556	Crankshaft Bearing (rear)	1 pair
9	297176 404123	Bearing Cap (front)	1
10	297177 404123	Bearing Cap (centre)	1
11	297178 404123	Bearing Cap (rear)	1
12	402134	Bearing Cap Setscrew	6
—	413855	Bearing Cap Setscrew Lockplate	6
—	412157 Z4 Z18	Oil Feed Pipe, with olives and nuts (front and centre bearing)	2
—	412456 Z4 Z18	Oil Feed Pipe with olives and nuts (rear bearing)	1
—	Z4	Oil Feed Pipe Olive	6
—	Z18	Oil Feed Pipe Nut	6
13	119832	Camshaft	1
14	403727	Camshaft Front Bearing and Bushes	1
15	403726	Camshaft Front Bearing Bush (front)	1
—	402254	Camshaft Front Bearing Bush (rear)	1
—	267631	Camshaft Bearing Setscrew Lockplate	2
16	412601	Camshaft Centre Bearing	1
17	412602	Camshaft Rear Bearing	1
18	285961	Camshaft Chain Wheel	1
—	44-15	Camshaft Chain Wheel Key	1

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
19	114036D	Camshaft Driving Chain (⅜"P × 58P)	1
20	2C-⅜"	Camshaft Nut	1
—	403694	Valve Guide	8
21	288428	Inlet Valve	4
22	298456	Exhaust Valve	4
23	404025	Valve Split Cone	8
24	269214	Valve Spring Ring	8
25	412184	Valve Spring	8
—	412185	Valve Spring Packing	8
26	404024	Valve Split Cone Washer	8
—	260065	Valve Spring Centering Washer	8
27	298148	Piston complete with rings and gudgeon pin	4
28	287649	Piston (bare)	4
29	413465	Piston Ring (plain)	12
30	413466	Piston Ring (drilled and grooved)	4
31	400044-1	Gudgeon Pin	4
32	297372	Connecting Rod complete	4
33	412547	Connecting Rod Big End Liner	8
34	401108	Connecting Rod Bolt	8
—	263062	Gudgeon Pin Fixing Screw	4
—	400000	Gudgeon Pin Fixing Screw Lockplate	4
35	404704	Tappet	8
36	404016	Push Rod	8
37	404020	Valve Rocker Shaft Bracket (front and intermediate)	3
38	404021	Valve Rocker Shaft Bracket (rear)	1
—	400185	Rocker Shaft Locating Screw	1
39	404066	Rocker Shaft and Plug Assembly	1
40	400232	Rocker Shaft Spring	3
—	400230	Rocker Shaft Spring Distance Washer	6
—	400230	Rocker Shaft End Washer	4
—	400229	Rocker Shaft End Spring Washer	2
41	404022	Valve Rocker (front)	4
42	404023	Valve Rocker (rear)	4
43	400070	Valve Rocker Adjusting Ball Pin	8
44	1B-¼"	Valve Rocker Adjusting Ball Pin Locknut	8

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

CARBURETTOR

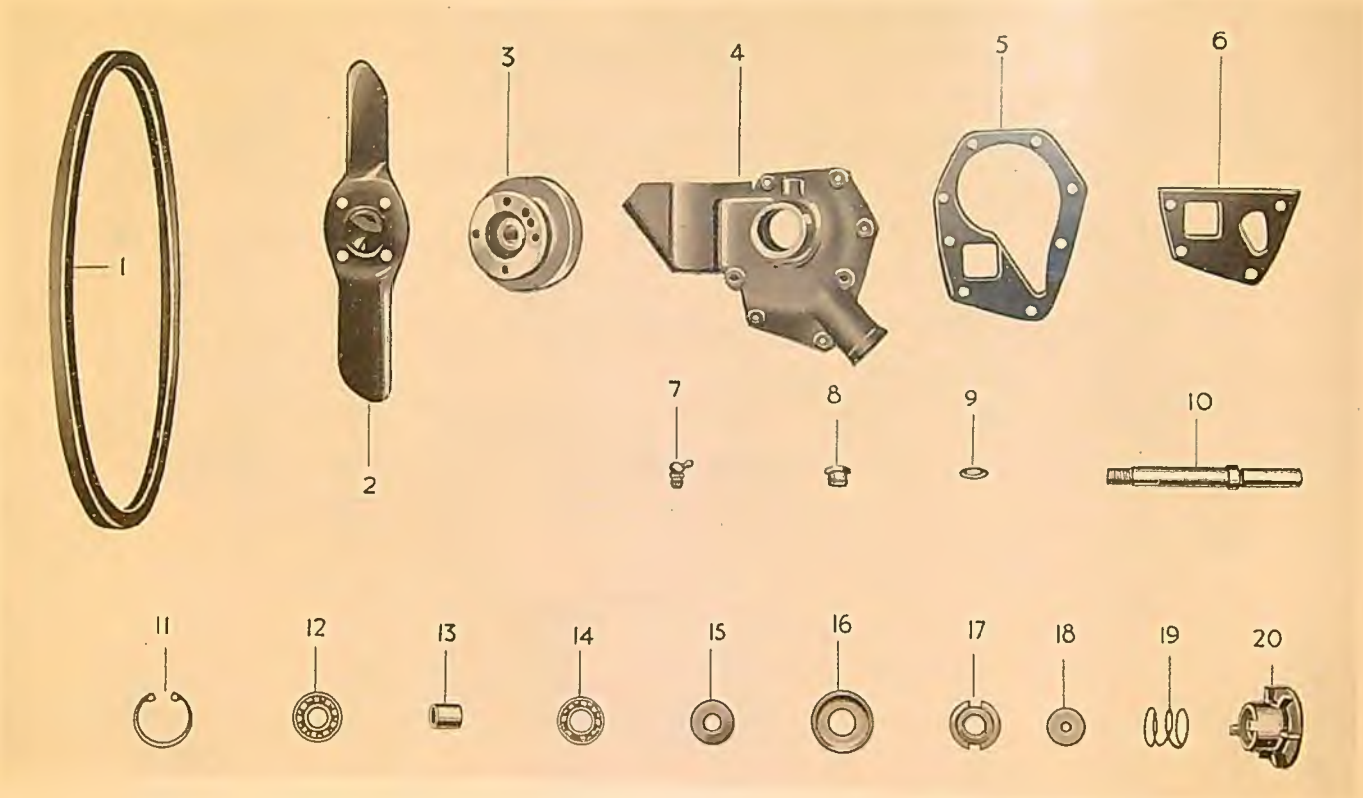


CARBURETTOR

Component List No. 30389. Type 30 VIG-3

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	299982	Carburettor complete	1
—	288385	Carburettor Shield	1
2	012666	Carburettor Barrel	1
3	012823	Carburettor Bowl	1
4	07857	Bowl Screw (plain type)	1
5	08123	Bowl Screw (jet key type)	1
6	010497	Gasket (bowl to barrel)	1
7	010554	Strangler Lever	1
8	09304	Strangler Lever Spring	1
9	010037	Strangler Lever Swivel	1
10	05980	Strangler Lever Swivel Screw	1
11	011484	Strangler Spindle	1
12	09883	Strangler Spindle Spring	1
13	09885	Strangler Spindle Spring Washer	1
14	07723	Strangler Flap	1
15	010440	Strangler Control Bracket	1
16	09200	Strangler Control Bracket Screws	2
17	010424	Strangler Control Bracket Clip	1
18	09200	Strangler Control Bracket Clip Screw	1
19	L1318	Strangler Control Bracket Clip Screw Nut	1
—	07340	Throttle	1
20	010403	Throttle Spindle	1
21	10145	Throttle Spindle Nut	1
22	010261	Throttle Lever	1
23	05923	Throttle Stop Screw	1
24	04611	Throttle Stop Screw Spring	1
25	012393	Control Lever	1
26	05034	Control Lever Pivot Washer	1
27	09999	Inter-connection Link (assembled complete)	1
28	08861	Pump Rod	1
29	010339	Pump Rod Spring	1
30	08860	Pump Rod Pivot Washer	1
31	010263	Pump Control (assembly complete)	1
32	010268	Pump Control Bearing Plate	1
33	06368	Pump Control Bearing Plate Screws	2
34	L1423	Air Regulating Screw	1
35	L1177	Air Regulating Screw Spring	1
—	08559/23	Choke Tube	1
36	08506	Choke Tube Screw	1
37	08898	Float	1
38	010269	Emulsion Block	1
39	08363	Emulsion Block Gasket	1
40	07087	Emulsion Block Screw (short)	4
41	07967	Emulsion Block Screw (long)	1
42	08523	Emulsion Block Screw Washer	3
—	010279	Diaphragm	1
—	010270	Diaphragm Gasket	2
—	010452	Diaphragm Spring	1
43	010451	Economy Valve Cover	1
44	07087	Economy Valve Screws	3
—	22841	Compression Washer	1
45	06098	Petrol Pipe Plug	1
46	06101	Petrol Pipe Plug Fibre Washer	2
47	06100	Filter Gauze	1
—	010953	Petrol Union Nut	1
48	07928/30	Capacity Well Screw	1
49	06620/80	Compensating Jet	1
50	16828	Compensating Jet Fibre Washer	1
51	06605/65	Main Jet	1
—	16709	Main Jet Fibre Washer	1
52	06798/50	Slow Running Jet	1
—	06983	Slow Running Jet Washer	1
—	33451/50	Pump Jet	1
53	L1297	Pump Non-return Valve	1
54	010187	Pump Piston	1
55	010318	Pump Piston Spring	1
56	08840	Pump Piston Fixing Screw	1
57	010136	Pump Circuit Ball Valve	1
—	010193	Pump Circuit Ball Valve Washer	1
—	07864	Needle and Seating	1
—	010372	Needle Seating Deflector	1
		TYPE 30 VIG-2.	
		All other items as Type 30 VIG-3.	
1	298658	Carburettor complete	1
2	010680	Carburettor Barrel	1
3	010618	Carburettor Bowl	1
6	010264	Gasket (bowl to barrel)	1
34	09865	Air Regulating Screw	1
35	09846	Air Regulating Screw Spring	1
—	08559	Choke Tube	1
38	010444	Emulsion Block	1
49	06620	Compensating Jet	1
51	06605	Main Jet	1
52	06798	Slow Running Jet	1
—	33451	Pump Jet	1
—	010558	Petrol Elbow	1

FAN and WATER PUMP



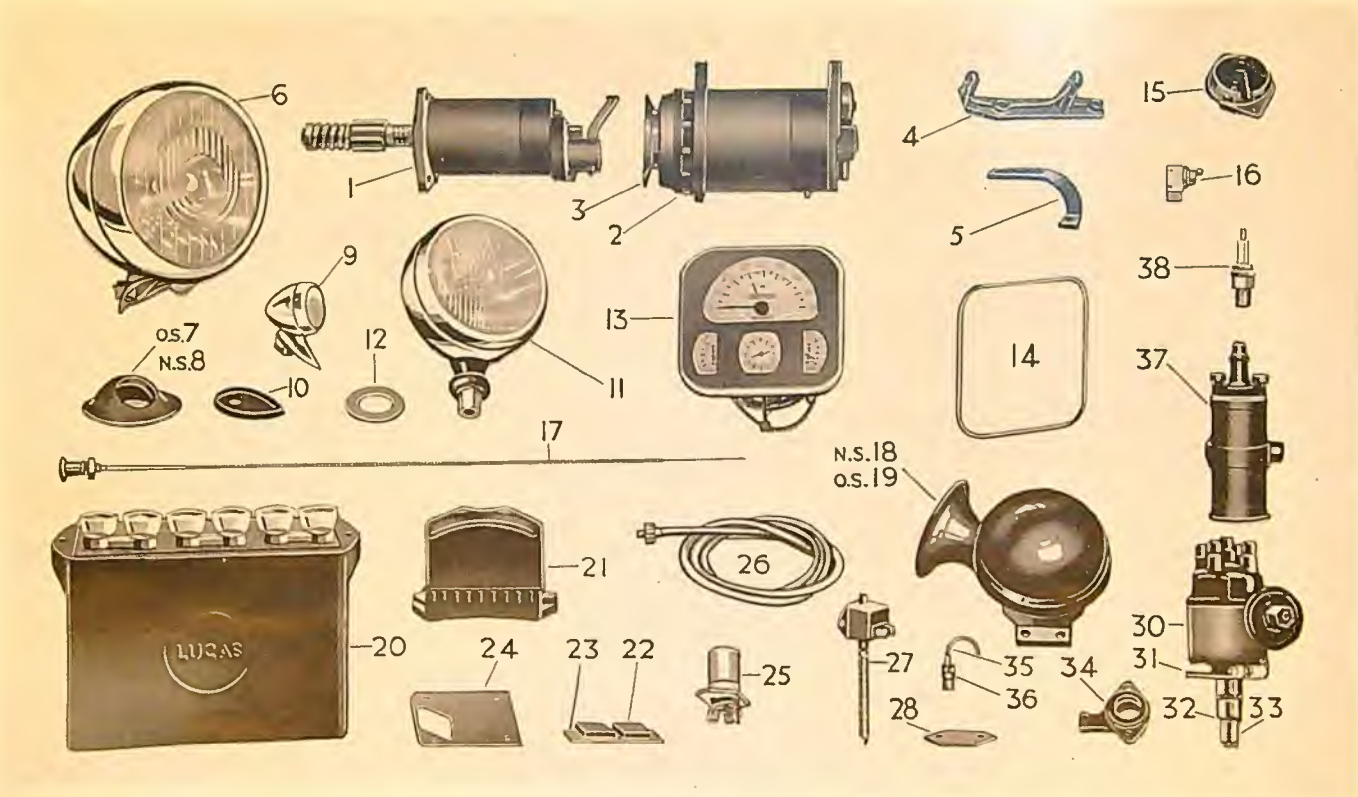
FAN and WATER PUMP

Component List No. 30222

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	131862	Fan, Pump and Dynamo Belt	1	11	Seeger to suit 40mm bore	Circlip for Ball Bearing	1
2	119274	Fan Blade	1	12	411536	Ball Bearing (outer)	1
3	297191	Fan Pulley	1	13	405383	Ball Bearing Distance Piece	1
4	129913	Water Pump and Thermostat Body	1	14	411535	Ball Bearing (inner)	1
—	296860	Water Pump and Thermostat Cover Plate	1	15	405385	Spindle Flinger	1
5	296861	Water Pump and Thermostat Cover Plate Joint	1	16	405384	Gland Thrust Piece	1
6	411616	Water Pump Body Joint	1	17	412398	Gland	1
7	411636	Water Pump Body Greaser	1	18	401568	Gland Seal	1
8	413442	Water Pump Plug	1	19	401565	Gland Seal Spring	1
9	416380	Water Pump Plug Washer	1	20	411617	Vane Wheel and Sleeve Assembly	1
10	412400	Water Pump Spindle	1				

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

ELECTRICAL EQUIPMENT and IGNITION



ELECTRICAL EQUIPMENT and IGNITION

ELECTRICAL EQUIPMENT

Component List Nos. 30387 and 30569

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	04409	Starter Motor (type BS49-M35G)	1
2	287867	Dynamo (type L1-C45YV3)	1
3	297193	Dynamo Pulley	1
4	298543	Dynamo Support Bracket	1
5	299379	Dynamo Adjusting Strip	1
—	401883	Dynamo Adjusting Strip Serrated Washer	1
6	298838	Headlamp (Model M.B.D.148)	2
7	299423	Headlamp Grommet (offside)	1
8	299424	Headlamp Grommet (nearside)	1
9	413159	Sidelamp	2
10	401299	Sidelamp Grommet	2
11	300326	Passlamp	1
12	414720	Passlamp Grommet	1
13	125043	Instrument Panel (Mechanical Clock), comprising:	1
		Speedometer, A.C. No. 869729	
		Thermometer Gauge, A.C. No. 1509557	
		Petrol Gauge, A.C. No. 1519784	
		Clock (mechanical), A.C. No. 869730	
		Panel Lamp Bulbs (2), A.C. No. 1570598-2	
		Ignition Warning Light Disc (red), A.C. No. 1570404	
		Ignition Warning Light Bulb, A.C. No. 1570598-2	
		Oil Warning Light Disc (green), A.C. No. 1570495	
		Oil Warning Light Bulb, A.C. No. 1570598-2	
13	131813	Instrument Panel (Electric Clock), comprising:	1
		Speedometer, A.C. No. 869729	
		Thermometer Gauge, A.C. No. 1509557	
		Petrol Gauge, A.C. No. 1519784.	
		Clock (electric), A.C. No. 1570567.	
		Panel Lamp Bulbs (2), A.C. No. 1570139-2.	
		Ignition Warning Light Disc (red), A.C. No. 1570404.	
		Ignition Warning Light Bulb, A.C. No. 1570139-2.	
		Oil Warning Light Disc (green), A.C. No. 1570495	
		Oil Warning Light Bulb, A.C. No. 1570139-2.	
—	417590	Electrical Clock Connections (with panel 131813)	1
14	405349	Instrument Panel Sealing Ring	1
15	405146	Lamp and Igniter Switch	1
16	415056	Panel Light Switch	1
17	289023-1	Starter Control Wire	1
18	299288	Electric Horn and Bracket (nearside)	1
19	299287	Electric Horn and Bracket (offside)	1
20	289032	Battery (12 volt), type S.T. x W9A	1
21	288279	Regulator and Junction Box (type RF91-L34)	1
22	415701	Connector Clip (on dash)	1
23	415702	Connector Clip Plate	1
24	415703	Bracket for Dipper Switch (foot)	1
25	404381	Dipper Switch	1
26	289039	Speedometer Cable, A.C. No. 869912	1
27	405129	Stop Light Switch Assembly	1
28	405131	Stop Light Switch Rubber Mounting	1
—	131181 A.B.C.	Cable Loom	1
—	417927	Rear Number Plate Wire Grommet	1

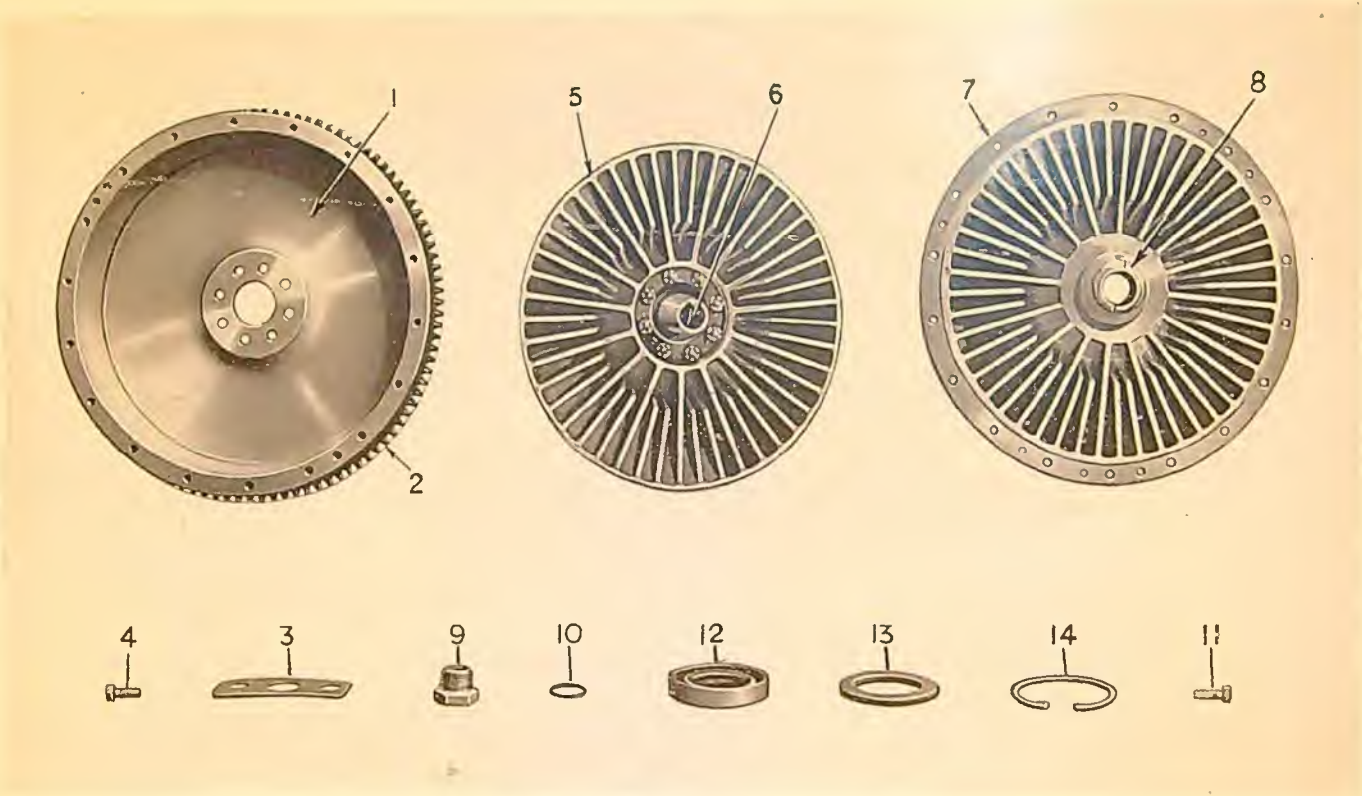
IGNITION

Component List No. 28863

30	04214	Igniter (type B.S.49, Model DVX-4A)	1
31	405346	Igniter Lever	1
32	413818	Igniter Driving Collar Washer	1
33	400341	Igniter Driving Collar	1
34	404278	Igniter Bracket	1
35	125267	Suction Pipe Assembly	1
—	403940	Suction Pipe Clip	1
36	403939	Suction Pipe Adaptor	1
37	03156	Coil (type L.O. Model B12)	1
—	404245	Coil Packing	2
38	Lodge CB14	Sparking Plug, with washer and extension	4
—	Ripault	Snap-on Terminal Rubber Cover	4

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

FLUID FLYWHEEL



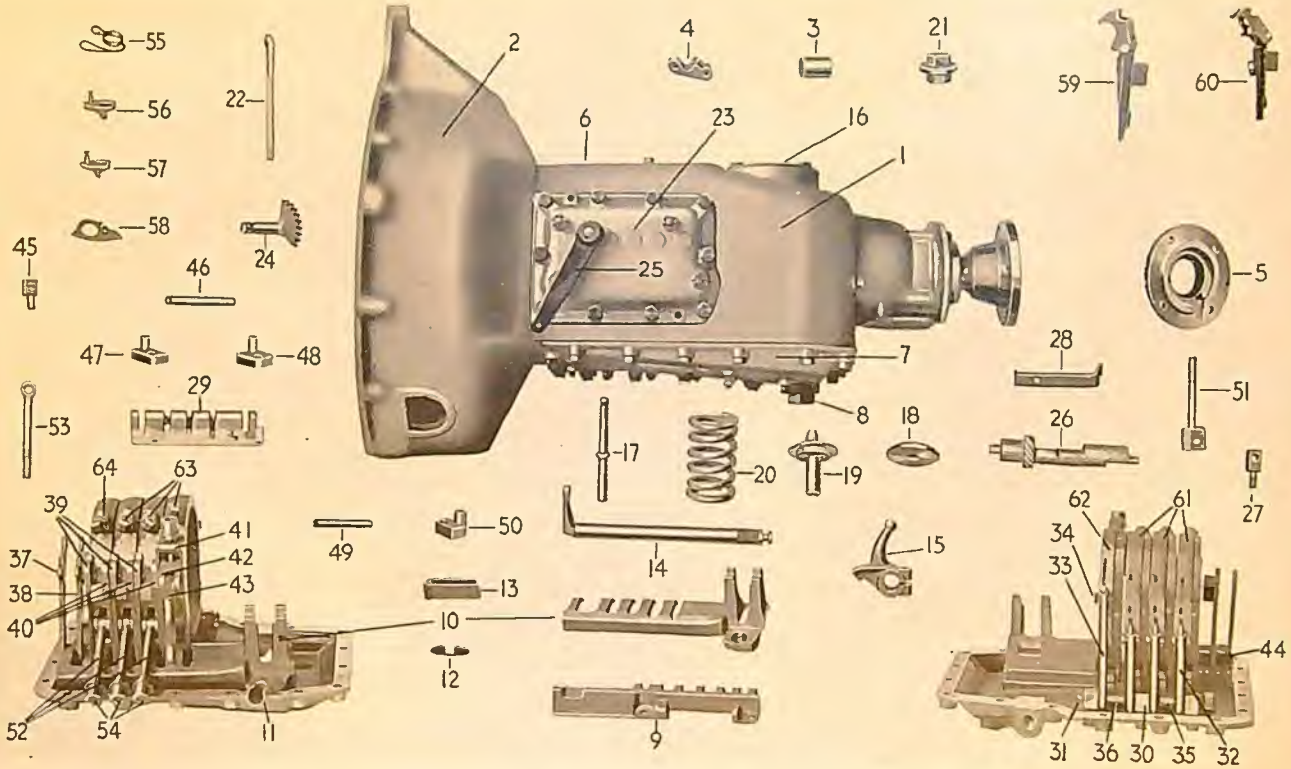
FLUID FLYWHEEL

Component List No. 30435

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	297297	Front Casing and Gear Ring, complete	1	7	297299	Rear Casing Assembly	1
2	288168	Starter Gear Ring	1	8	412444	Rear Casing Bearing	1
—	27-½"-20	Starter Gear Ring Screw	6	9	413442	Rear Casing Plug	2
3	404847	Front Casing Lockplate	2	10	416380	Rear Casing Plug Washer	2
4	412533	Front Casing Setscrew	6	—	412445	Rear Casing Joint	1
5	297298	Runner complete	1	11	412532	Rear Casing Setscrew	18
6	412449	Runner Centre Piece Assembly	1	12	412447	Oil Seal	1
—	414431	Runner Plate	1	13	412299	Oil Seal Retainer	1
				14	412448	Oil Seal Circlip	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

GEARCASE and SPEEDOMETER DRIVE

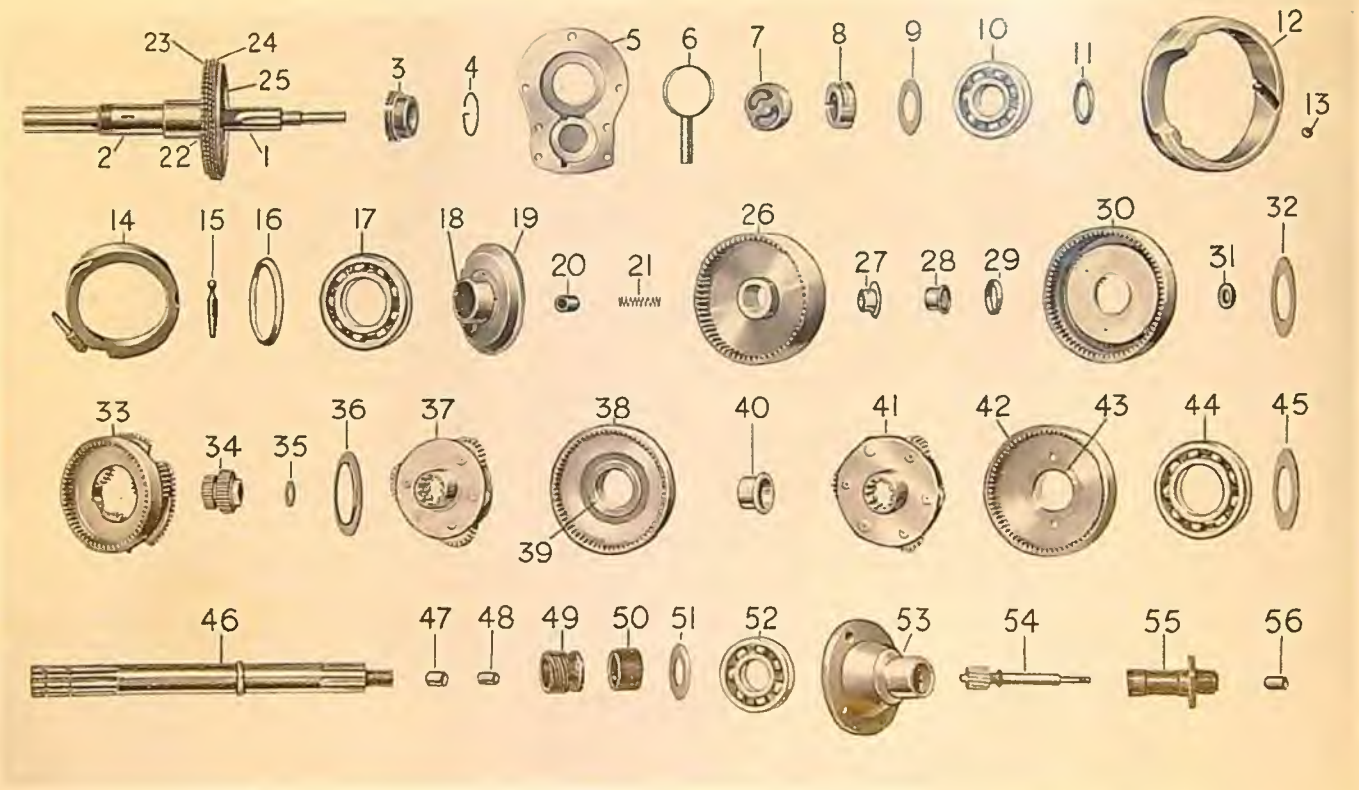


GEARCASE and SPEEDOMETER DRIVE

Component List Nos. 30439, 31160 and 30827

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	504051	Gearcase, with studs, dowels etc.	1
2	297334	Flywheel Housing and Front Cover Assembly	1
—	297333	Front Cover Ball Race Housing	1
3	403511	Cross Shaft Bush	1
—	403662	Speedometer Thrust Piece	1
4	259717	Top Gear Adjusting Screw Bracket	1
—	259677	Top Gear Adjusting Screw Bracket Screw	1
—	277278	Top Gear Adjusting Screw Collar	1
5	403456	Rear Cover for Gearbox	1
—	No. 206112	Rear Cover Oil Seal	1
6	287981	Top Cover for Gearbox	1
—	260268	Top Cover Joint	1
7	125002	Bottom Cover for Gearbox	1
8	404682	Bottom Cover Drain Plug	1
—	404706	Bottom Cover Drain Plug Washer	1
9	287983	Bus Bar Fulcrum Bracket (*List* 30439)	1
9	300096	Bus Bar Fulcrum Bracket (*List* 31160)	1
10	131347	Bus Bar (*List* 30439)	1
10	131646	Bus Bar (*List* 31160)	1
11	403473	Bus Bar Operating Rod and Sleeve complete	1
12	403474	Bus Bar Operating Rod Retaining Plate	1
13	404927	Bus Bar Bucket (*List* 30439)	1
13	417400	Bus Bar Bucket (*List* 31160)	1
14	288743	Bus Bar Operating Cross Shaft and Lever	1
15	288744	Bus Bar Operating Cross Shaft Lever (inner)	1
16	403504	Bus Bar Spring Cover and Cup	1
17	403505	Bus Bar Spring Guide (inner)	1
18	403506	Bus Bar Spring Guide Collar	1
19	403507	Bus Bar Spring Guide (outer)	1
20	403433-1	Bus Bar Operating Spring	1
21	404682	Oil Filler Plug	1
—	404706	Oil Filler Plug Washer	1
22	404645	Dipstick	1
23	288028	Selector Cover	1
24	416198	Selector Operating Shaft and Quadrant	1
25	405583	Selector Lever	1
26	288029	Camshaft	1
27	400138	Camshaft Bearing	2
28	403548	Cam Following Plate	5
—	259945	Cam Following Plate Spring	5
29	403551	Locking Bar Assembly	1
30	259811	Internal Band Link Eyebolt	3
31	403469	Internal Band Link Rod	1
32	259623	Internal Band Link (forward)	3
33	416688	Internal Band Link (reverse)	1
34	259806	Internal Band Link Pin	4
35	403470	Internal Band Link Distance Piece	1
36	404425	Internal Band Link Distance Piece	1
37	259704	Fourth Gear Hook (front)	1
38	259814	Fourth Gear Hook and Plate Assembly (rear)	1
39	415224	1st, 2nd and 3rd Gear Hook (front)	3
40	415225	1st, 2nd and 3rd Gear Hook (rear)	3
41	403187	Reverse Hook Assembly	1
42	403181	Reverse Hook Plate Assembly (front)	1
43	403184	Reverse Hook Plate Assembly (rear)	1
44	259804	Hook Fulcrum Rod	1
45	259812	Centraliser Eyebolt	2
46	259802	Centraliser Rod (offside)	1
47	259622	Centraliser (forward) (offside)	3
48	403258	Centraliser (reverse)	1
—	413702	Centraliser Spring	4
49	259803	Centraliser Rod (nearside)	1
50	259621	Centraliser (forward) (nearside)	3
—	413702	Centraliser Spring	3
51	259706	Fourth Gear Pull Rod and Socket Assembly	1
52	259613	1st, 2nd and 3rd Gear Pull Rod	1
—	259638	1st, 2nd and 3rd Gear Pull Rod Pin	1
53	259613	Reverse Gear Pull Rod	1
—	403274	Reverse Gear Pull Rod Pin	1
54	259608	Pull Rod Nut	5
55	299211	Pull Rod Adjuster Spring	5
56	285742	Fourth Gear Automatic Adjuster Table and Pin Assembly	1
57	259688	1st, 2nd and 3rd Reverse Automatic Adjuster Table and Pin Assembly	4
58	259689	Adjuster Ring and Pin Assembly	5
59	259659	Thrust Pad, Strut and Spring Assembly (forward)	4
60	403190	Thrust Pad, Strut and Spring Assembly (reverse)	1
61	259620 259681	Inner and Outer Brake Bands and Liners (forward)	3
62	287902 259681	Inner and Outer Brake Bands and Liners (reverse)	1
—	259619	Outer Brake Band Liner	4
—	259680	Inner Brake Band Liner	4
63	259677	1st, 2nd and Reverse Brake Band Adjuster Screw	3
64	262346	3rd Brake Band Adjuster Screw	1

GEAR CASE and SPEEDOMETER DRIVE



GEARCASE and SPEEDOMETER DRIVE (continued)

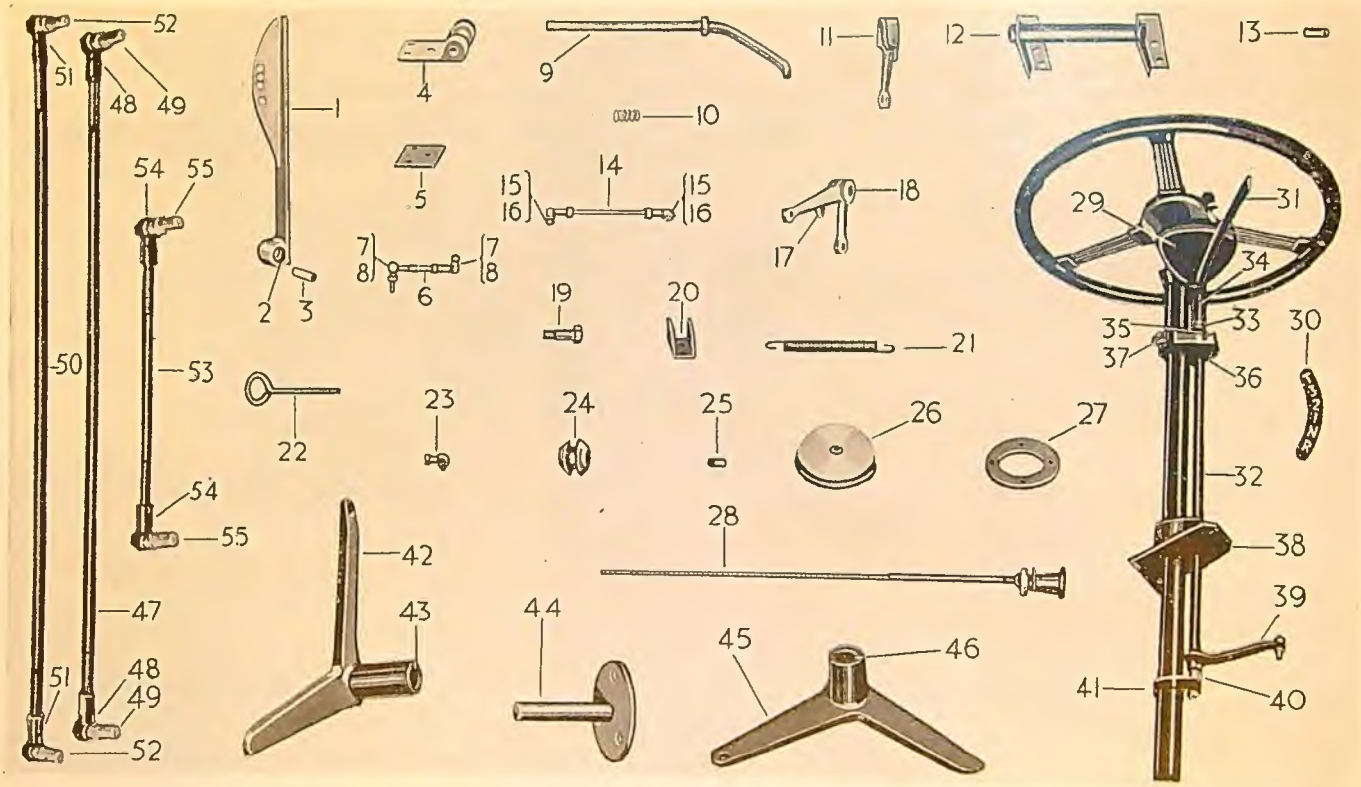
Component List Nos. 30439, 31160 and 30827

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	297337	Driving Shaft Assembly, including Inner Gear Ring and Clutch Plates	1
2	297336 / 261520	Driving Shaft and Plug	1
3	412526	Driving Shaft Nut	1
4	261882	Lock Ring for Nut	1
5	297335	Oil Pump Cover	1
6	412524	Oil Pump Plunger	1
7	268684	Oil Pump Oscillating Cylinder	1
8	412523	Oil Pump Eccentric	1
9	412525	Driving Shaft Oil Thrower	1
10	M S 10	Driving Shaft Ball Bearing	1
11	412527	Adjusting Washer for Ball Bearing	1
12	268685	Top Gear Outer Member Assembly	1
13	⅜" diam.	Ball for Actuating Ring	6
14	268518	Top Gear Actuating Ring and Pin Assembly	1
15	259783	Operating Pin for Actuating Ring	1
16	412528	Thrust Ring for Actuating Ring	1
17	No. 140	Thrust Bearing for Sliding Member	1
18	412529	Bush for Sliding Member	1
19	412530	Clutch Sliding Member Assembly	1
20	268118	Plunger for Return Spring	1
21	268091	Clutch Return Spring	1
—	268506	Inner Gear Ring	1
22	268508	Clutch Front Plate	1
23	268536	Clutch Outer Plate	4
24	268535	Clutch Inner Plate	4
25	268507	Clutch Rear Plate	1
26	270573	3rd Speed Brake Drum Assembly (including Sun Wheel)	1

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
27	270572	3rd Speed Sun Wheel Bush (front)	1
28	270571	3rd Speed Sun Wheel Bush (rear)	1
29	259393	2nd Speed Brake Drum Bush	1
30	402913	3rd Speed Planet Gear Assembly	1
31	262419	3rd Speed Planet Distance Piece	1
32	259392	3rd Speed Carrier Thrust Washer	1
33	402914	2nd Speed Planet Gear Assembly	1
34	262293	1st and 2nd Speed Sun Wheel	1
35	262294	Thrust Washer for Sun Wheel	1
36	259400	2nd Speed Planet Carrier Bush	1
37	402915	1st Speed Planet Gear Assembly	1
38	403157	1st Speed Brake Drum Assembly	1
39	262668	1st Speed Brake Drum Bush (front)	1
40	262667	1st Speed Brake Drum Bush (rear)	1
41	402916	Reverse Planet Gear Assembly	1
42	403158	Reverse Brake Drum Assembly	1
43	263010	Reverse Brake Drum Bush	1
44	No. 140	Reverse Brake Drum Bearing	1
45	268957	Running Gear Adjusting Washer	as reqd
46	287893	Driven Shaft and Bushes	1
47	262999	Driven Shaft Bush (front)	1
48	263000	Driven Shaft Bush (rear)	1
49	415397	Speedometer Driving Wheel	1
50	403452	Driven Shaft Distance Piece	1
51	259848	Driven Shaft Oil Thrower	1
52	M S 10	Driven Shaft Ball Bearing	1
53	287892	Driven Shaft Coupling Flange	1
54	415398	Speedometer Pinion	1
55	299391	Bracket for Speedometer Pinion	1
56	404133	Bush for Bracket	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

ENGINE CONTROLS and SELECTOR GEAR



ENGINE CONTROLS and SELECTOR GEAR

ENGINE CONTROLS

Component List No. 30567

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	298638	Accelerator Pedal with bush	1	15	258705	Intermediate Control Rod Ball Socket	2
2	C.T.4 × 1"	Accelerator Pedal Bush (Oilite)	1	16	258706	Intermediate Control Rod Ball Pin	2
3	260340	Accelerator Pedal Spindle	1	17	414461	Bell Crank Lever and Bush Assembly	1
4	285661	Accelerator Pedal Bracket	1	18	C.T.4 × ⅝"	Bell Crank Lever Bush	1
5	414463	Accelerator Pedal Bracket Fixing Plate	1	19	414466	Bell Crank Lever Pin	1
6	14-¼"-5"	Accelerator Pedal Push Rod	1	20	414960	Bell Crank Lever Bracket	1
7	258705	Accelerator Pedal Push Rod Socket	2	21	256582	Pull-off Spring	1
8	258706	Accelerator Pedal Push Rod Ball Pin	2	22	414462	Control Rod (bell crank to carburettor)	1
9	298639	Intermediate Shaft and Collar	1	23	258705	Control Rod Ball Socket	1
10	414467	Intermediate Shaft Spring	1	24	278271	Control Rod Rubber Bush	1
11	414468	Intermediate Shaft Lever	1	25	278679	Control Rod Bush Sleeve	1
12	298642	Intermediate Shaft Tube, Bracket and Bush Assembly	1	—	278281	Control Rod Bush Distance Piece	1
13	C.T.4 × ¾"	Intermediate Shaft Tube and Bracket Bush (Oilite)	2	26	298643	Draught Excluder	1
14	14-¼"-10	Intermediate Control Rod	1	27	414459	Draught Excluder Fixing Plate	1
				28	297651	Mixture Control Wire	1

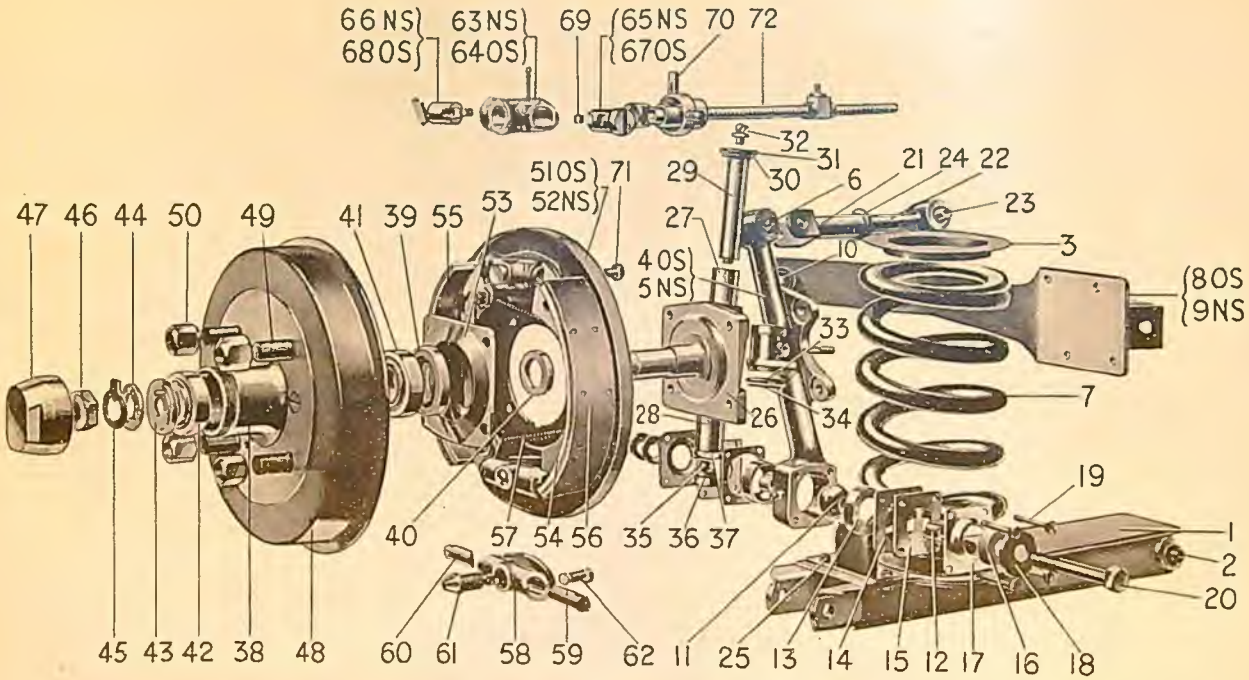
SELECTOR GEAR

Component List No. 30552

29	288823-1-2	Selector Quadrant and Cap	1	42	412956	Selector Control Bell Crank Lever Arm and Bushes (on dash)	1
30	413013	Selector Quadrant Indicator Plate	1	43	C.T.43 × ¾"	Selector Control Bell Crank Lever Arm Bush (Oilite)	2
31	298578	Selector Hand Lever	1	44	412959	Selector Control Bell Crank Lever Arm Support Plate	1
—	266764	Selector Hand Lever Roller	1	45	404949	Selector Control Bell Crank Lever Arm and Bush (on frame)	1
32	298541	Selector Control Tube	1	46	C.T.43 × 1¼"	Selector Control Bell Crank Lever Arm Bush (Oilite)	1
33	405040	Selector Control Tube Spring	1	47	14-¼"-36	Selector Control Rod (top)	1
34	414286	Selector Control Tube Spring Cover	1	48	258705	Selector Control Rod Ball Socket	2
35	414287-1-2	Selector Control Tube Spring Adjusting Washer	1	49	258706	Selector Control Rod Ball Pin	2
36	289070-1-2	Steering Column Support and Cap	1	50	14-¼"-39	Selector Control Rod (dash to frame)	1
—	405350	Steering Column Support Sleeve	1	51	258705	Selector Control Rod Ball Socket	2
37	415714	Steering Column Support Bolt	2	52	258706	Selector Control Rod Ball Pin	2
38	298702	Steering Draught Excluder	1	53	14-¼"-14	Selector Control Rod (frame to gearbox)	1
—	414546	Steering Draught Excluder Plate	1	54	258705	Selector Control Rod Ball Socket	2
—	278726	Steering Draught Excluder Ferrule	1	55	258706	Selector Control Rod Ball Pin	2
39	404764	Selector Control Tube Bottom Lever Arm	1				
40	267001	Selector Control Tube Bearing	1				
41	267002	Selector Control Tube Bearing Cap	1				
—	267265	Selector Control Tube Bearing Dowel	1				

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

FRONT SUSPENSION



FRONT SUSPENSION

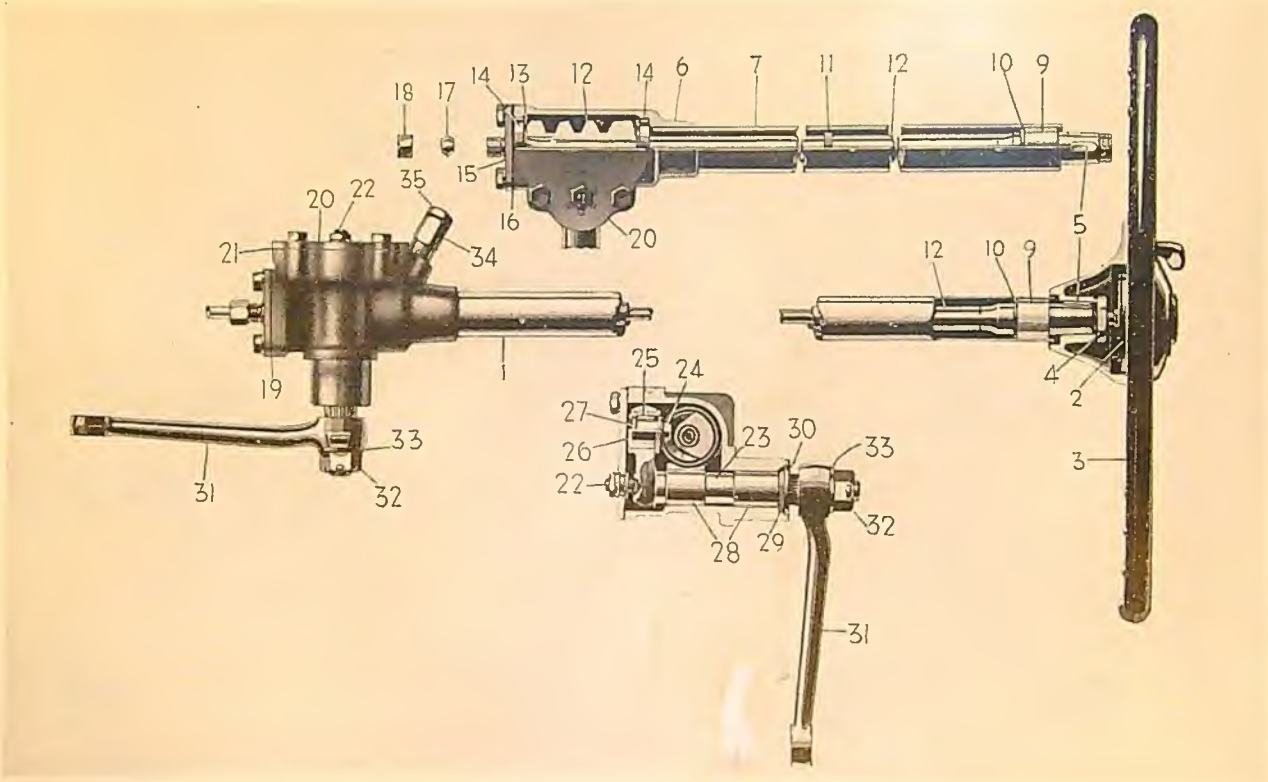
Component List Nos. 30555 and 30887

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	130687	Bottom Transverse Link	2
2	E20822	Silentbloc Bearing	2
3	297598	Rubber Seating for Spring	2
4	130229	Pedestal (offside)	1
5	130230	Pedestal (nearside)	1
6	E2050	Silentbloc Bearing (pedestal) (top)	2
7	297601	Spring (front suspension, Curve C)	2
8	130233	Torque Link and Shock Absorber Bracket Assembly (offside)	1
9	130234	Torque Link and Shock Absorber Bracket Assembly (nearside)	1
10	E20822	Silentbloc Bearing (torque link)	2
11	412921	Spherical Bearing (pedestal) (bottom)	2
12	412923	Locating Tube (spherical bearing)	4
13	412927	Bush (spherical bearing)	4
14	412924	Shim (spherical bearing) (state thickness)	as reqd.
15	412922	Retaining Plate (spherical bearing)	4
16	412925	Rubber Seal (spherical bearing)	4
17	414366	Retainer (inner) (rubber seal)	4
18	412929	Retainer (outer) (rubber seal)	4
19	412939	Bolt (spherical bearing cover)	2
20	412926	Bolt (spherical bearing centre)	2
21	412866	Fork End (transverse link) (top)	2
22	297546	Transverse Link (top)	2
23	E2050	Silentbloc Bearing (link eye end)	2
24	412867	Oil Retainer (transverse link (top)	2
25	297561	Rubber Buffer (front)	2
26	297608	Swivel Axle and Bushes Assembly	2
27	403404	Bush (swivel axle) (top)	2
28	403405	Bush (swivel axle) (bottom)	2
29	297535	Swivel Pin	2
—	403407	Thrust Pad (swivel housing)	2
30	404890	Cork Washer (swivel pin) (top)	2
31	412841	Top Cap	2
32	HA44	Greaser (Tecalemit) Swivel Pin	2
—	403435	Cotter Pin (swivel pin)	2
33	403420	Retainer (felt washer)	2
34	403419	Felt Washer (swivel pin)	2
35	403406–1 to 5	Thrust Disc (swivel pin) (state thickness)	2
36	403408	Housing (thrust disc)	2

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
37	403421	Tab Washer for Housing	2
38	412463	Front Hub and Stud Assembly	2
39	237114-N-12	Oil Seal (front hub)	2
40	403416	Distance Piece (hub inner bearing)	2
41	1997X-1922	Bearing (inner) (front hub)	2
42	07087 / 07210X	Bearing (outer) (front hub)	2
43	403411/2	Nut Adjusting Outer Bearing, with peg	2
44	403413	Lockwasher (adjusting nut)	2
45	403415	Lockwasher (swivel axle nut)	2
46	277650	Nut (swivel axle)	2
47	404350	Cap (front hub)	–
48	130704	Brake Drum (front)	2
49	405144	Stud (wheel fixing)	8
50	405143	Nut for Stud	8
51	GB33732	Brake Backplate (offside) (front)	1
52	GB33733	Brake Backplate (nearside) (front)	1
53	287952	Oil Catcher	2
54	GB33047D	Brake Shoe and Liner Assembly (1st shoe)	2
55	GB33048D	Brake Shoe and Liner Assembly (2nd shoe)	2
56	GB33050D	Liner (brake shoe)	4
57	GB33069	Spring (brake shoe pull-off)	4
58	GB33065	Housing (brake shoe adjuster)	2
59	GB33067	Plunger (right-hand)	2
60	GB33066	Plunger (left-hand)	2
61	GB522	Cone	2
—	GB33064	Brake Shoe Adjuster Assembly (items 58 to 61)	2
62	GB33071	Set Pin (brake shoe adjuster)	4
—	GB33737	Brake Expander Assembly (nearside)	1
—	GB33738	Brake Expander Assembly (offside)	1
63	GB33057	Housing (brake expander) (nearside)	1
64	GB33058	Housing (brake expander) (offside)	1
65	GB33059	Plunger (1st shoe) (nearside)	1
66	GB33061	Plunger (2nd shoe) (nearside)	1
67	GB33060	Plunger (1st shoe) (offside)	1
68	GB33062	Plunger (2nd shoe) (offside)	1
69	GB38	Roller	4
70	GB34459	Cable Pin	2
71	GB33078	Set Pin	2
72	GB33492	Cable Assembly	2

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

STEERING GEAR



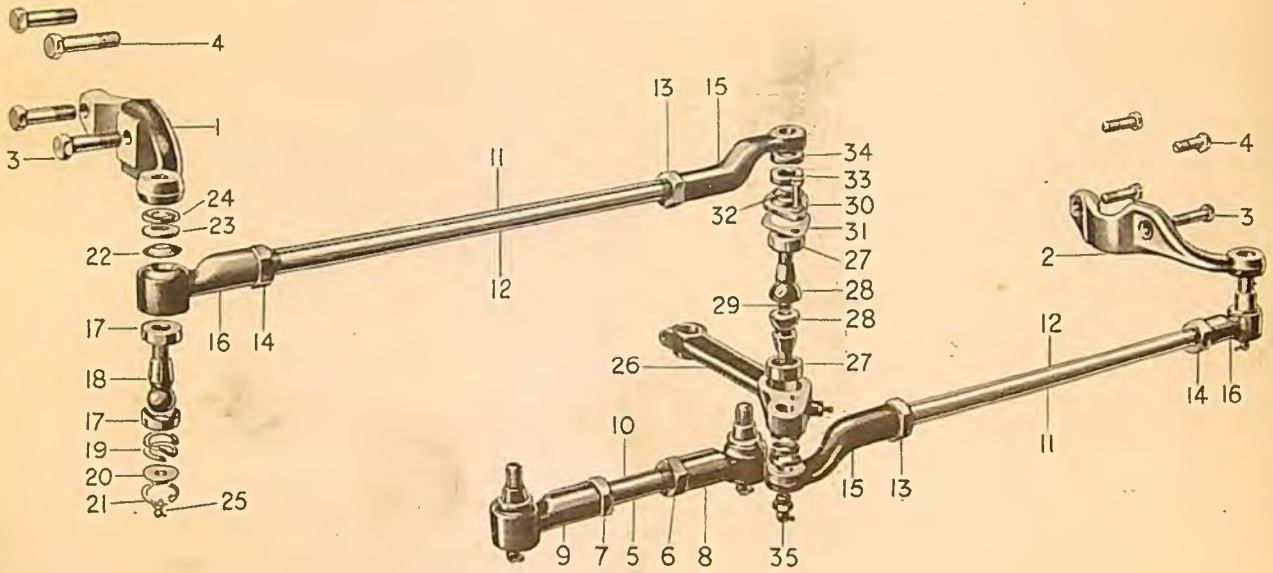
STEERING GEAR

Component List No. 30554

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	131311	Steering Column and Box Assembly	1	20	7884	Side Cover and Thrust Screw Adaptor	1
2	130197	Steering Column Controls	1	21	12856	Joint for Side Cover	1
3	125207	Steering Wheel	1	22	12838	Thrust Screw	1
4	404201	Steering Wheel Nut	1		12756	Locknut for Thrust Screw	1
5	6414	Steering Wheel Key	1	23	7878	Rocker Shaft Assembly	1
6	7881	Steering Box and Outer Tube	1	24	12882	Peg for Rocker Shaft	1
7	12960	Outer Tube	1	25	12883	Needle Roller	21
9	8533	Felt for Outer Tube	1	26	12885	Outer Housing	1
10	8534	Retaining Ring	1	27	12884	Thrust Plate	1
11	8648	Rubber Ring	2	28	8129	Bush for Steering Box	2
12	7875	Steering Tube and Cam Assembly	1	29	9707	Cork	1
13	7712	Ball Cage with balls	2	30	9708	Retaining Disc	1
14	8527	Ball Cup	2	31	299001	Steering Drop Arm	1
15	7789	Bottom End Cover and Stator Tube Adaptor	1	32	5956	Nut for Steering Arm	1
16	9420	Joint for Bottom Cover	1	33	5957	Washer for Nut	1
17	10804	Olive for Adaptor	1	34	12963	Adaptor for Oil Plug	1
18	10805	Nut for Adaptor	1	35	12631	Oil Plug	1
19	8224	Shim for Bottom Cover (.0024")	as reqd	—	9692	Oil Plug Washer	1
	9418	Shim for Bottom Cover (.005")		—	297627	Clip for Steering Box	1
	9419	Shim for Bottom Cover (.010")		—	404906	Clip for Accelerator Return Spring	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

STEERING CONNECTIONS



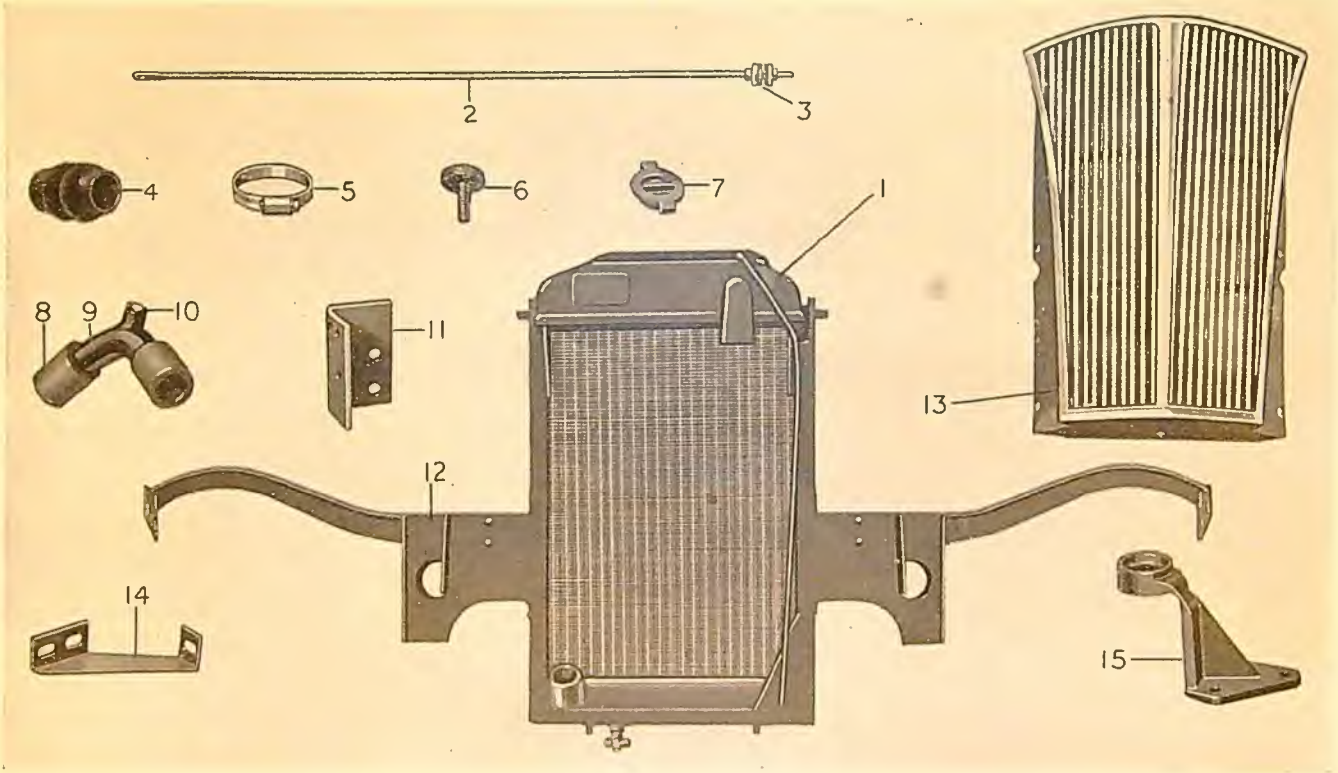
STEERING CONNECTIONS

Component List No. 30553

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	298475	Steering Arm (offside)	1
2	298474	Steering Arm (nearside)	1
3	414375	Bolt (steering arm to swivel)	4
4	FB106/9P	Bolt (backplate to swivel)	4
5	298470	Drag Link Assembly	1
6	1-$\frac{1}{8}$"	Drag Link Locknut (right-hand thread)	1
7	408398	Drag Link Locknut (left-hand thread)	1
8	298463	Ball Socket (right-hand thread)	1
9	298464	Ball Socket (left-hand thread)	1
10	414252	Rod (drag link) (bare)	1
11	298466	Track Rod Assembly (offside)	1
	300438	Track Rod Assembly (nearside)	1
12	414239	Track Rod (bare)	2
13	1-$\frac{1}{8}$"	Track Rod Locknut (right-hand thread)	2
14	408398	Track Rod Locknut (left-hand thread)	2
15	414240	Track Rod End (right-hand thread)	2
16	298464	Ball Socket (left-hand thread)	2
17	414245	Ball Cup	8
18	414241	Ball Pin	4
19	414246	Ball Socket Spring	4
20	414247	Ball Socket Plate	4
21	Seeger Int. 1$\frac{1}{16}$"	Ball Socket Circlip	4
22	414244	Dust Cover (ball pin)	4
23	414243	Seal (ball pin)	4
24	414242	Seal Retainer	4
25	HA40 ($\frac{1}{8}$"gas)	Greaser (drag link and track rod)	4
—	298472	Pivot Lever Assembly (items 26 to 35)	1
26	298611	Pivot Lever	1
27	414372	Pivot Lever Cup	2
28	414370	Ball Pin	2
29	$\frac{1}{4}$" diam	Ball (steel)	11
30	414373	Cap (pivot lever)	1
31	414257-1 to 4	Shim for Cap (state thickness)	*as reqd*
32	414244	Dust Cover (ball pin)	2
33	414243	Seal (ball pin)	2
34	414242	Seal Retainer	2
35	H30 ($\frac{1}{8}$"gas)	Greaser (steering pivot)	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

RADIATOR, RADIATOR MOUNTING and GRILLE



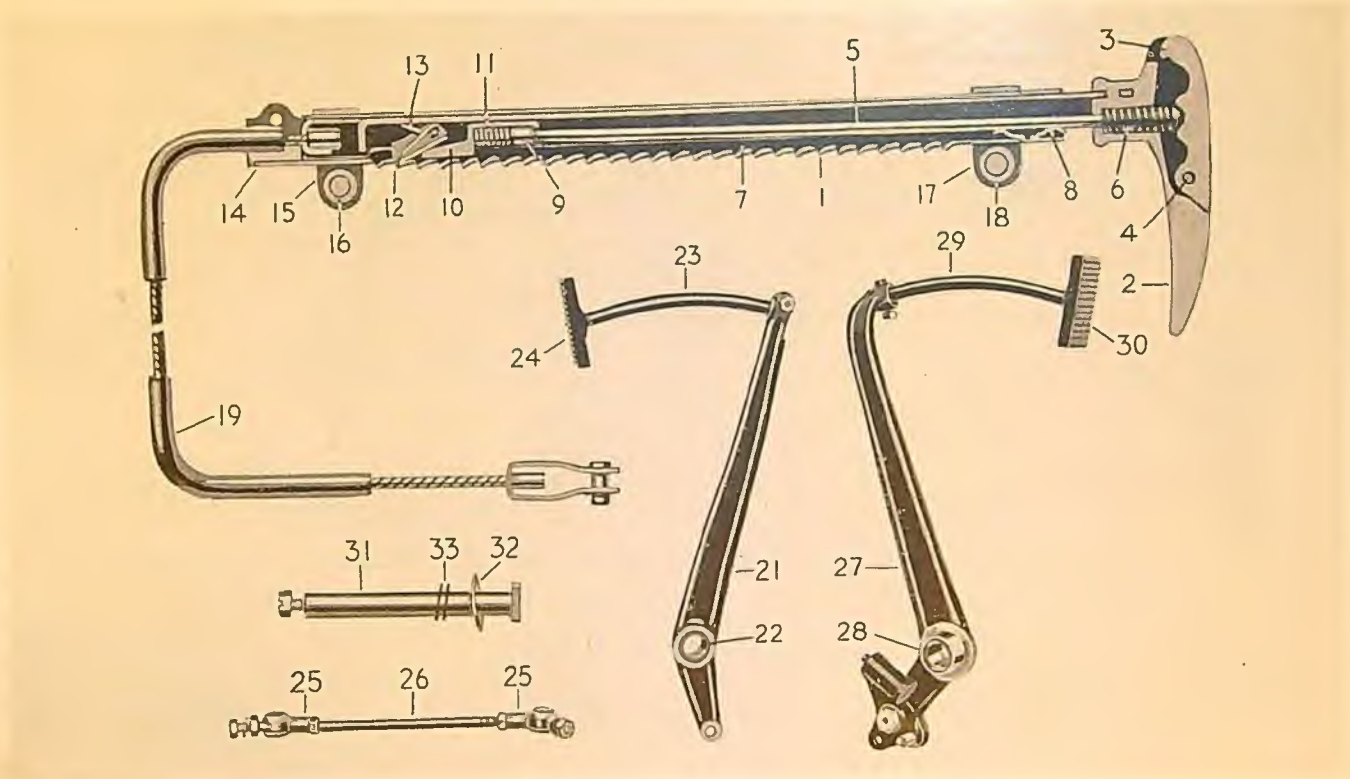
RADIATOR, RADIATOR MOUNTING and GRILLE

Component List Nos. 30426, 30631 and 30935

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	130177	Radiator Block Assembly	1	11	415379	Horn Bracket (offside)	1
2	414432	Radiator Stay	2	—	415378	Horn Bracket (nearside)	1
3	414433	Radiator Stay Buffer	4	12	130867	Radiator Cradle, complete with wing stays and tiebar	1
4	298419	Top Water Hose	1				
5	Jubilee No. 2	Top Water Hose Clip	2	—	130236	Radiator Cradle Top Support	1
6	413129	Engine Cover Buffer Assembly	2	13	25168	Radiator Grille and Bead Assembly	1
7	299465	Radiator Filler Cap	1	—	297570	Radiator Grille Top Support	1
—	415487	Radiator Filler Cap Washer	1	—	415790	Rubber Grommet (grille top)	1
8	411746	Bottom Water Hose	2	14	414733	Bonnet Side Support Bracket (nearside)	1
—	Jubilee No. 2	Bottom Water Hose Clip	4	—	414734	Bonnet Side Support Bracket (offside)	1
9	300097	Bottom Water Pipe and Heater Adaptor	1	—	414437	Lockpin and Bracket	1
10	413444	Plug and Spring Ring Assembly (bottom pipe)	1	15	299521	Headlamp Holder Bracket	2

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

HANDBRAKE and PEDALS (Brake and Gear)



HANDBRAKE and PEDALS (Brake and Gear)

HANDBRAKE

Component List No. 30556

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	**298704**	Dash Handbrake Assembly	1	10	GB21845	Operating Wedge	1
2	GB24996	Handle and Inner Sleeve	1	11	GB21846	Operating Wedge Spring	1
	GB19316			12	GB21441	Pawl	1
3	GB24997	Trigger	1	13	GB19417	Pawl Spring	1
4	GB26125	Trigger Pivot	1	14	GB20378	Conduit Abutment	1
5	GB21765	Push Rod	1	15	GB19388	Front Support Bracket Clip	1
6	GB18983	Push Rod Return Spring	1	16	GB19389	Front Support Bracket Clip Distance Piece	1
7	GB22743	Outer Sleeve	1	17	GB27744	Rear Support Bracket Clip	1
8	GB19643	Inner Sleeve Spring	1	18	GB27511	Rear Support Bracket Clip Distance Piece	1
9	GB21766	Push Rod Nut	1	19	**298533**	Control Cable Assembly	1

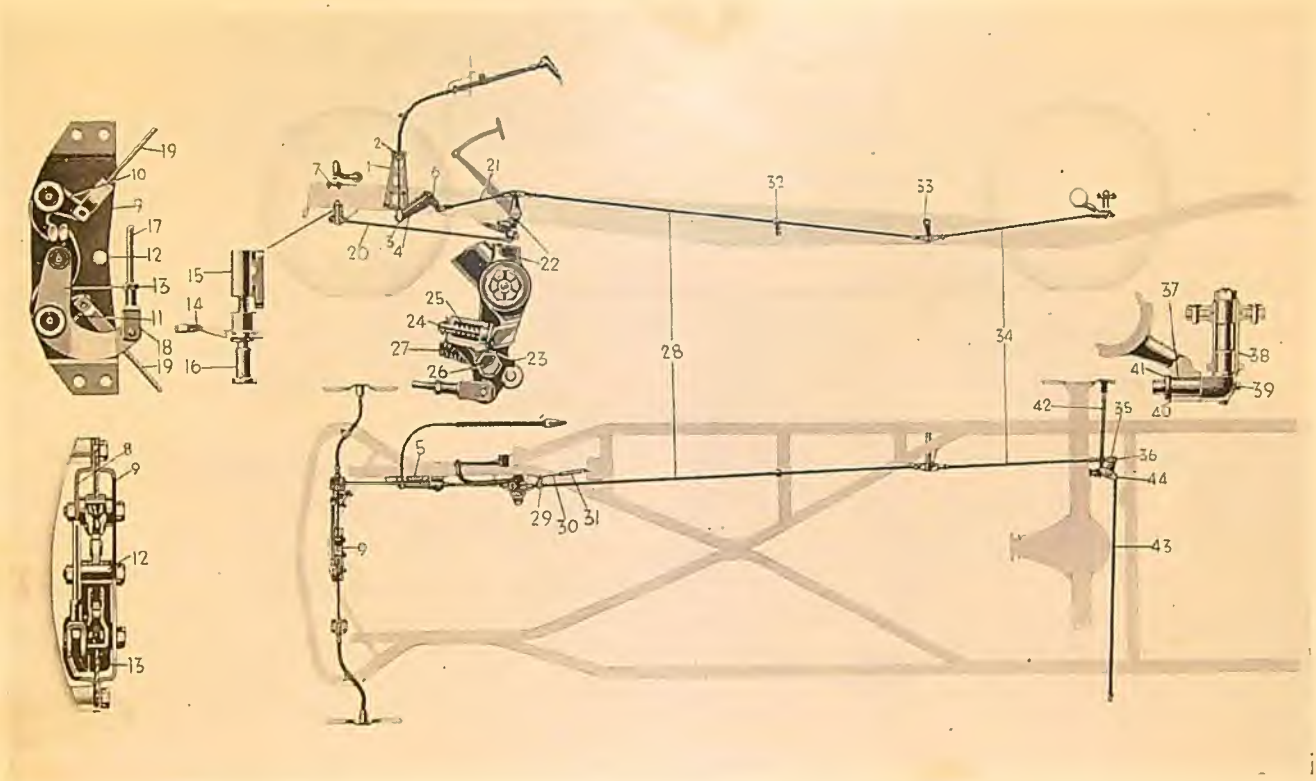
PEDALS (Brake and Gear)

Component List No. 30557

21	**298487**	Gear Pedal and Bush complete	1	27	**298486**	Brake Pedal, Bush and Pin complete	1
22	BS7 × 1″	Gear Pedal Bush (Oilite)	1	28	BS7 × 1¼″	Brake Pedal Bush (Oilite)	1
23	**414293**	Gear Pedal Extension and Plate	1	29	**414292**	Brake Pedal Extension and Plate	1
24	**404443**	Gear Pedal Extension Plate Cover	1	30	**404443**	Brake Pedal Plate Cover	1
25	**04042**	Amal. Roller Joint	2	31	**298561**	Shaft, Gear and Brake Pedals	1
26	**16-$\frac{3}{16}$″-18**	Gear Control Rod	1	32	**414308**	Washer (pedal shaft)	1
				33	**416493**	Spring Washer (pedal shaft)	2

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

BRAKE CONNECTIONS



BRAKE CONNECTIONS

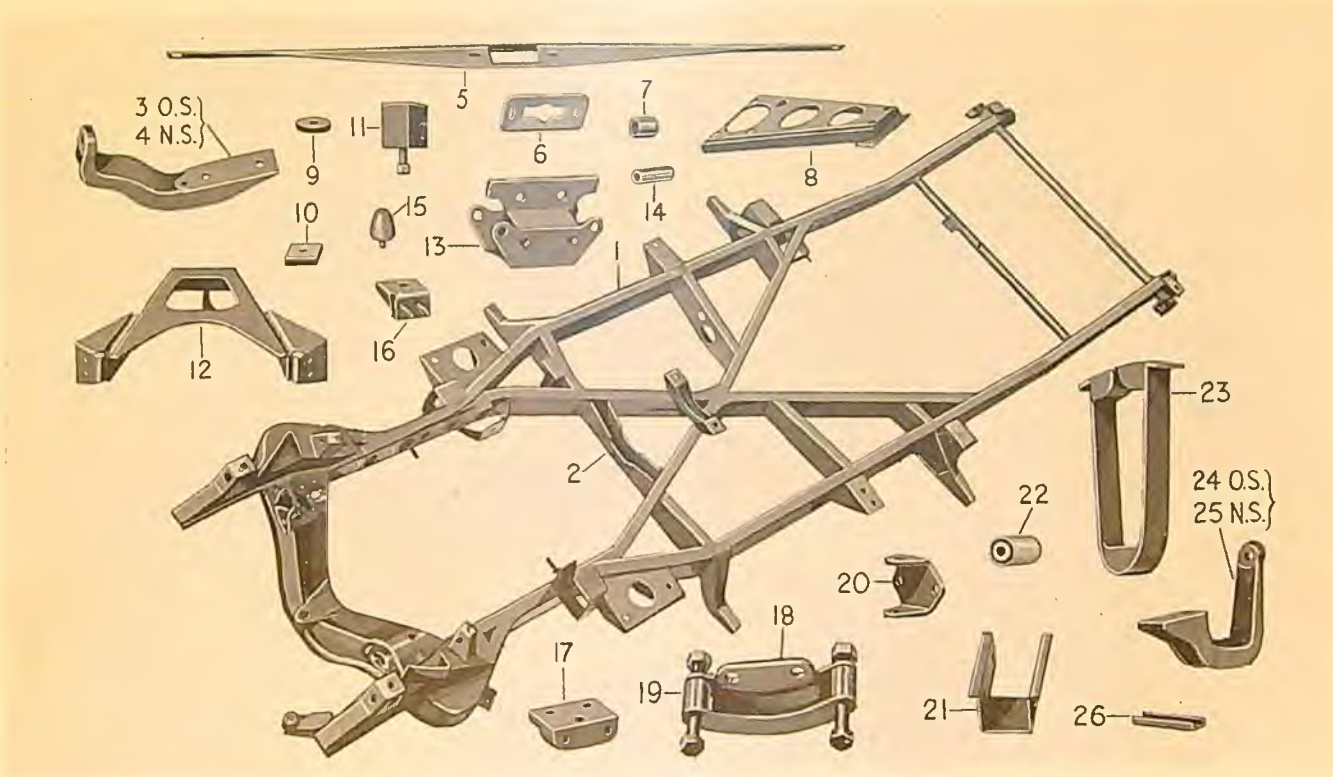
Component List No. 30891

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	298627	Hand Brake Abutment Bracket Assembly	1
2	400679	Hand Brake Abutment	1
3	414416	Hand Brake Lever Joint Pin	1
4	298535	Hand Brake Lever Assembly	1
5	414415	Lever Return Spring	1
6	414411	Idler Lever and Bush Assembly	1
—	CT51 × 5/8"	Idler Lever Bush (Oilite)	1
7	298582	Front Brake Cable Abutment	2
8	298601	Front Brake Compensator Bracket (front)	1
9	299354	Front Brake Compensator Bracket (rear)	1
10	413458	Compensator Lever and Bush (offside)	1
11	413460	Compensator Lever and Bush (nearside)	1
—	CT51 × 1/2"	Compensator Lever Bush (Oilite)	2
12	412972	Compensator Lever Spacing Tube	2
13	298616	Front Brake Operating Lever and Compensator Assembly	1
—	CT51 × 5/16"	Operating Lever Bush (Oilite)	2
14	414363	Front Bell Crank Lever, Tube and Bush Assembly	1
—	CT51 × 1"	Bell Crank Lever Bush (Oilite)	1
15	413471	Bell Crank Lever Bracket	1
16	414350	Bell Crank Lever Pin	1
17	14A-1/4"-22	Brake Rod (front compensator to bell crank)	1
18	7A-1/4"-1	Brake Rod Fork End	2
	7A-3	Brake Rod Fork End Pin	2
19	297682	Front Brake Cable	2
20	14A-1/4"-58	Brake Rod (bell crank to brake pedal compensator)	1
—	7A-1/4"-1	Brake Rod Fork End	2
	7A-3	Brake Rod Fork End Pin	2
21	14A-1/4"-22	Brake Rod (hand brake to compensator)	1
—	7A-1/4"-1	Brake Rod Fork End	2
	7A-3	Brake Rod Fork End Pin	2

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
22	414281	Brake Pedal Compensator Lever and Bush (top)	1
23	414382	Brake Pedal Compensator Lever and Bush (bottom)	1
—	CT51 × 3/4"	Compensator Lever Bush (Oilite)	2
24	400424	Compensator Lever Plunger	1
25	400500	Compensator Compression Spring	1
26	414278	Compensator Bottom Lever Pin	1
27	413046	Brake Pedal Return Spring	1
28	414371	Brake Rod to Idler	1
—	7A-1/4"-1	Brake Rod Fork End	2
	7A-3	Brake Rod Fork End Pin	2
29	413006	Stop Light Switch Spring Clip	1
30	275675	Stop Light Switch Link	1
31	402394	Stop Light Switch Spring	1
32	425239	Brake Rod Guide Assembly	1
33	414283	Idler Lever and Bush	1
—	CT4-3/4"	Idler Lever Bush (Oilite)	1
34	14-1/4"-56	Brake Rod (idler to rear compensator)	1
—	7A-1/4"-1	Brake Rod Fork End	2
	7A-3	Brake Rod Fork End Pin	2
35	285663	Universal Joint	1
36	7A-3	Universal Joint Pin	1
37	CT51 × 1"	Rear Compensator Bracket Bush	1
38	414290	Bell Crank Lever and Bush Assembly	1
—	CT51 × 1/2"	Bell Crank Lever Bush	2
39	288442	Bell Crank Lever Swivel	1
40	268023	Bell Crank Lever Felt Washer	1
41	268019	Bell Crank Lever Felt Retainer	1
42	415676	Brake Rod (rear) (offside)	1
43	415677	Brake Rod (rear) (nearside)	1
44	404720	Brake Rod Joint Pin	2

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

FRAME and FRAME FITTINGS



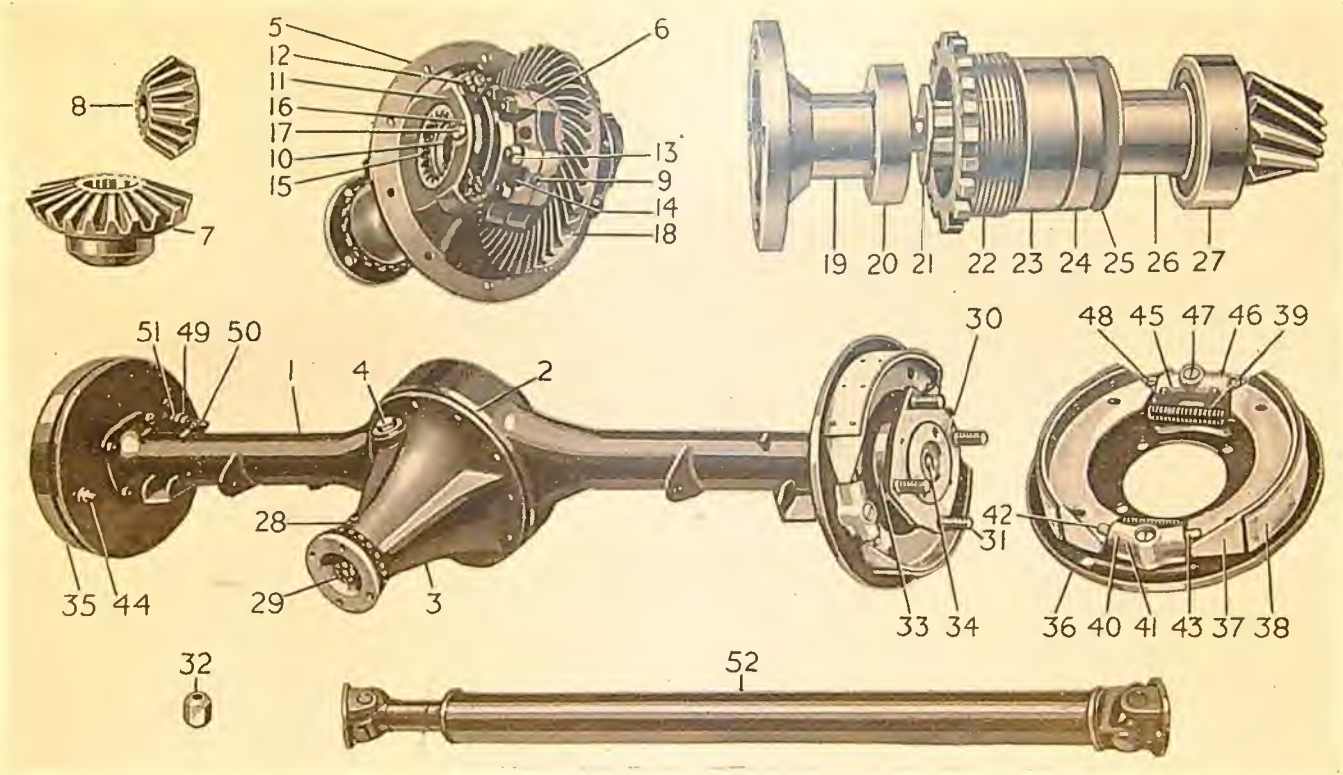
FRAME and FRAME FITTINGS

Component List Nos. 30559 and 30574

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	30559	Frame Welding Assembly	1	13	299039	Engine Mounting Plate Assembly	1
2	130711 415699	Gearbox Support Member	1	14	414391	Engine Mounting Plate Distance Piece	2
				15	414400	Torque Reaction Buffer	2
3	297346	Front Bumper Bracket (offside)	1	16	415301	Torque Reaction Buffer Bracket	2
4	297345	Front Bumper Bracket (nearside)	1	17	414392	Gearcase Support Bracket	1
5	297347	Starting Handle Steady Support	1	18	299480	Gearcase Mounting Plate Assembly	1
6	412535	Starting Handle Steady Plate	1	19	414393	Gearcase Mounting Plate Distance Piece	2
7	400118	Steering Pivot Lever Bush	2	20	404751	Rear Spring Front Bracket	2
8	298627	Hand Brake Abutment Bracket	1	21	298621	Rear Spring Link	2
9	412822	Radiator Cradle Support Rubber (top)	2	22	E20822	Rear Spring Link Silentbloc	2
10	412823	Radiator Cradle Support Rubber (bottom)	2	23	297691	Rear Axle Check Strap	2
11	412872	Rebound Buffer Plate	2	24	297393	Rear Bumper Bracket (offside)	1
12	130709	Engine Front Support Bracket	1	25	297394	Rear Bumper Bracker (nearside)	1
				26	412599	Rear Bumper Bracket Lockplate	2

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

REAR AXLE and PROPELLOR SHAFT



REAR AXLE and PROPELLOR SHAFT

REAR AXLE

Component List No. 30409

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	**119621**	Axle Casing Assembly	1	27	CRM8	Roller Bearing (Skefko)	1
—	CT51 × 1″	Bush for Compensator Bracket	1	28	NM112-18	Lockplate for Bearing Adjuster	1
—	**414823**	Breather Body and Cap	1		NM107-8	Setscrew for Lockplate	1
2	**298725**	Joint for Casing and Nosepiece	1	29	NM100-25	Nut for Coupling Flange	1
—	**413444**	Drain Plug	1		NM100-24	Washer for Nut	1
—	**88-16**	Washer for Plug	1	—	**403093**	Oil Seal Felt	2
3	**297294**	Nosepiece Assembly	1	30	**416014**	Axle Shaft, Studs and Oil Catcher	2
4	**404682**	Oil Filler Plug	1	31	**405144**	Wheel Stud	8
—	**404706**	Washer for Plug	1	32	**405143**	Nut for Stud	8
5	NM129-1	Nosepiece (bare)	1	—	**405145**	Oil Catcher	2
—	LD102	Differential Assembly	1	—	**403143**	Locknut for Axle Shaft	2
6	LD102-1-2	Differential Box	1	—	**403100**	Locking Plate for Locknut	2
7	L100C-3	Differential Wheel	2	—	No. 335	Ball Bearing (Hoffman)	2
8	D1295A	Differential Pinion	4	33	**287853**	Bearing Housing	2
9	LD100-B5	Spider	1	—	No. 250124N	Oil Seal for Bearing	2
10	No. 30207	Taper Roller Bearing (Skefko)	2	34	H29	Grease Nipple (⅛″ gas)	2
11	NM112-2	Bearing Cap	2	35	**130704**	Brake Drum	2
12	NM107-3	Stud for Cap	4	36	GB34770	Brake Backplate	2
	NM107-4	Nut for Stud	4	37	GB35229D	Brake Shoe and Liner Assembly	4
13	D1420	Bolt and Nut for Differential	8	38	GB34920D	Liner for Brake Shoe	4
14	D1369	Lockplate for Bolt	4	39	GB2056	Spring for Brake Shoe	4
15	**107-6**	Adjusting Nut for Differential	2	40	GA/G2636	Brake Adjuster Assembly	2
16	NM112-18	Lockplate for Nut	2	41	GB1398	Brake Adjuster Housing	2
17	NM107-8	Setscrew for Lockplate	2	42	GB1399	Brake Adjuster Plunger (right-hand)	2
—	**413442**	Oil Level Plug	1	43	GB1399A	Brake Adjuster Plunger (left-hand)	2
—	**416380**	Washer for Plug	1	44	GB522	Brake Adjuster Cone	2
18	SB2770	Crown Wheel and Pinion	1	45	GA/G2331	Brake Expander Assembly	2
19	NM110-22D	Coupling Flange	1	46	GB517-5	Brake Expander Housing	2
20	OS1375	Oil Seal (Gits)	1	47	GB1404	Brake Expander Cone	2
21	NM112-11	Shank Washer	1	—	GB67	Pin for Cone	2
22	NM112-17	Bearing Adjuster and Oil Seal Housing	1	48	GB1403	Brake Expander Plunger	4
23	L132278	Ball Bearing (Skefko)	1	49	GB1270	Draw Link for Cone	2
24	NM112-9	Bearing Spacer (outer)	1	50	GB1305A	Socket for Draw Link	2
25	NM112-19	Adjusting Shim	*as reqd*	—	GB535	Roller for Expander	4
26	NM112-10	Bearing Spacer (inner)	1	51	GB2501	Dust Cover	2

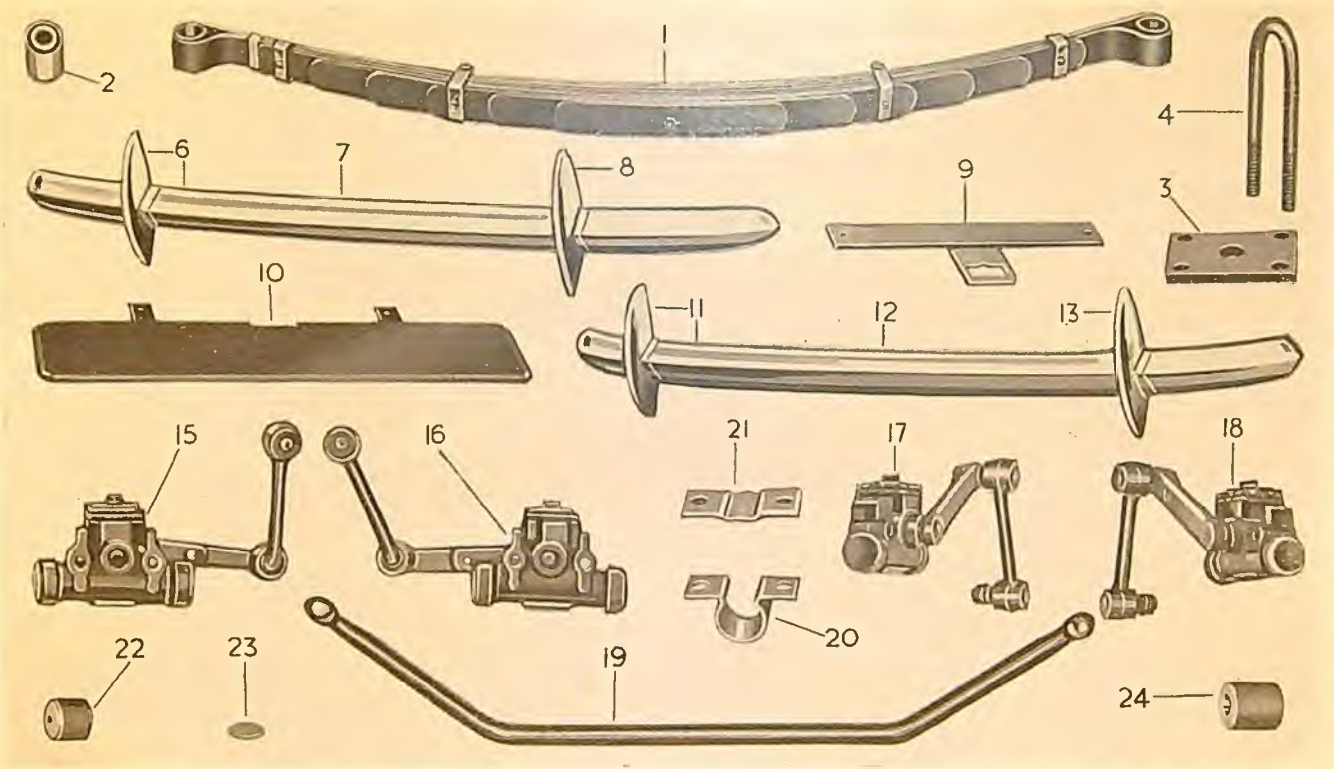
PROPELLOR SHAFT

Component List No. 30424

52	**297339**	Propellor Shaft	1	—	—	Propellor Shaft Grease Nipple	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

REAR SPRINGS, BUMPERS, SHOCK ABSORBERS and ANTI-ROLL BAR



REAR SPRINGS, BUMPERS, SHOCK ABSORBERS and ANTI-ROLL BAR

REAR SPRINGS

Component List No. 30579

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	119838	Rear Spring	2	4	403102	Rear Spring "U" Bolt	4
2	No. E20822	Rear Spring Silentbloc	4	—	P10-7/16"BSF	Rear Spring "U" Bolt Nut (Simmonds)	8
3	403101	Rear Spring Bottom Plate	2				

BUMPERS

Component List No. 30415

6	416370	Front Bumpers and Overiders Assembly	1	10	288941	Front Number Plate and Supports	1
7	297350	Front Bumper and Distance Piece	1	11	416371	Rear Bumper and Overider Assembly	1
8	297348	Front Overider Assembly	2	12	125194	Rear Bumper	1
9	297349	Starting Handle Plate Support	1	13	297348	Rear Overider Assembly	2

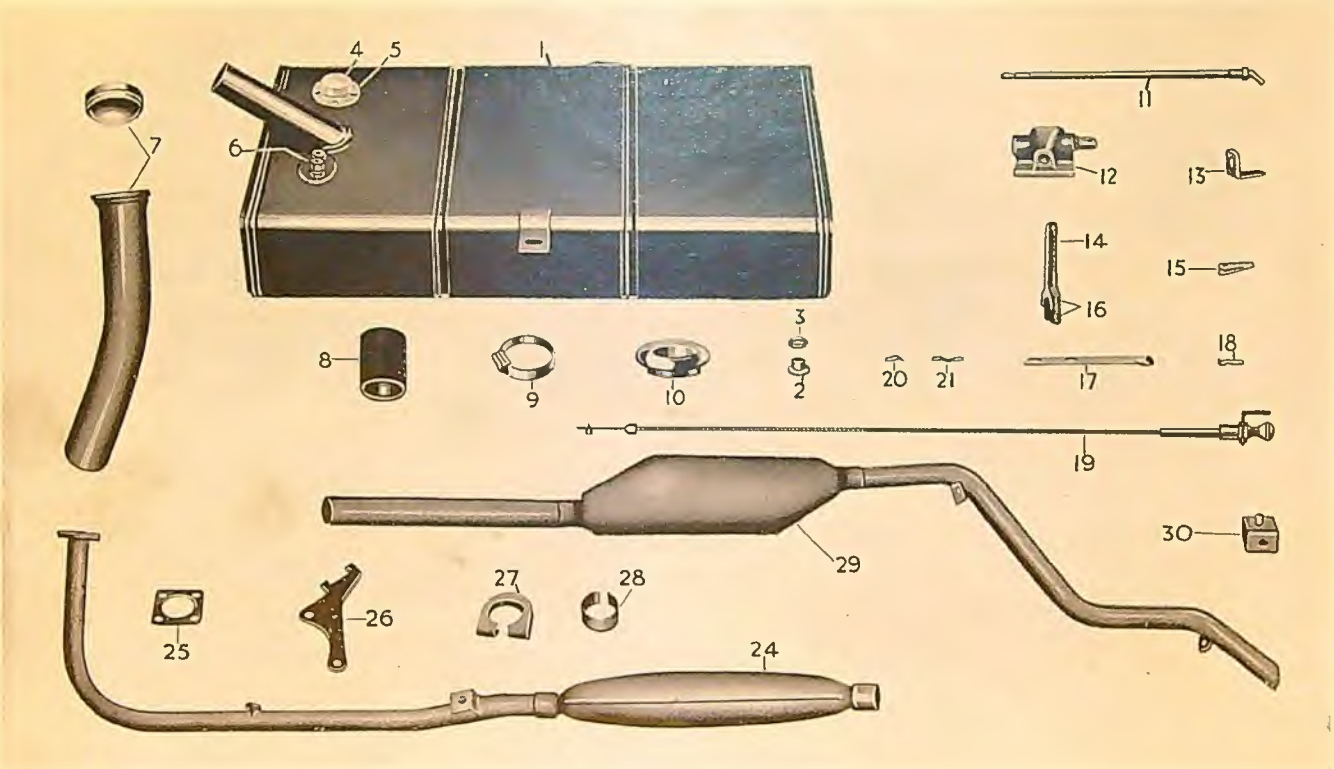
SHOCK ABSORBERS and ANTI-ROLL BAR

Component List No. 30429

15	131022	Front Shock Absorber (nearside)	1	20	412828	Anti-roll Bar Bracket	2
16	131021	Front Shock Absorber (offside)	1	21	412829	Anti-roll Bar Bracket Retainer	2
17	131312	Rear Shock Absorber (nearside)	1	22	412951	Anti-roll Bar Link Rubber	4
18	131313	Rear Shock Absorber (offside)	1	23	412952	Anti-roll Bar Link Disc	2
19	130249	Anti-roll Bar	1	24	412830	Anti-roll Bar Rubber Bearing	2

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

PETROL TANK and PIPING, EXHAUST SILENCER and PIPING



PETROL TANK and PIPING, EXHAUST SILENCER and PIPING

PETROL TANK

Component List No. 28586

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	119993	Petrol Tank (8 gallons)	1	—	404421-2	Reserve Petrol Pipe in Tank	1
2	413444	Petrol Tank Drain Plug	1	—	404421-4	Main Petrol Pipe in Tank	1
3	810-60	Petrol Tank Drain Plug Washer	1	7	288963	Petrol Filler Pipe and Cap Assembly	1
4	1519789	Petrol Gauge (tank unit)	1	8	405054	Petrol Filler Hose	1
5	404422	Petrol Tank Gauge Joint	1	9	Jubilee No. 3	Petrol Filler Clip	2
6	404420	Petrol Tank Union	2	10	412827	Grommet (petrol filler pipe)	1
—	405481	Petrol Tank Union Washer	2				

PETROL PIPES and RESERVE TAP

Component List No. 30578

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
11	300059 Enots Z18 Enots Z4	Petrol Flexible Tube (connection to pump)	1	15	404995	Petrol Reserve Tap Operating Lever Link	1
—	Enots Y16	Petrol Flexible Tube Connection	1	16	285473	Petrol Reserve Tap Operating Lever Pin	3
—	417804 Enots Z18 Enots Z4	Intermediate Petrol Pipe with nuts and olives	1	17	412993	Petrol Reserve Tap Cable Stop Bracket	1
12	288945	Petrol Reserve Tap	1	18	405315	Petrol Reserve Tap Cable Stop Bracket Clip	1
13	415718	Petrol Reserve Control Bracket	1	19	298690	Petrol Reserve Tap Cable	1
14	412992	Petrol Reserve Tap Operating Lever	1	20	413028	Petrol Pipe Clip	3
				21	275725	Petrol Pipe Clip	1
				—	417803 Enots Z17 Enots Z3	Main Petrol Pipe with nuts and olives	2

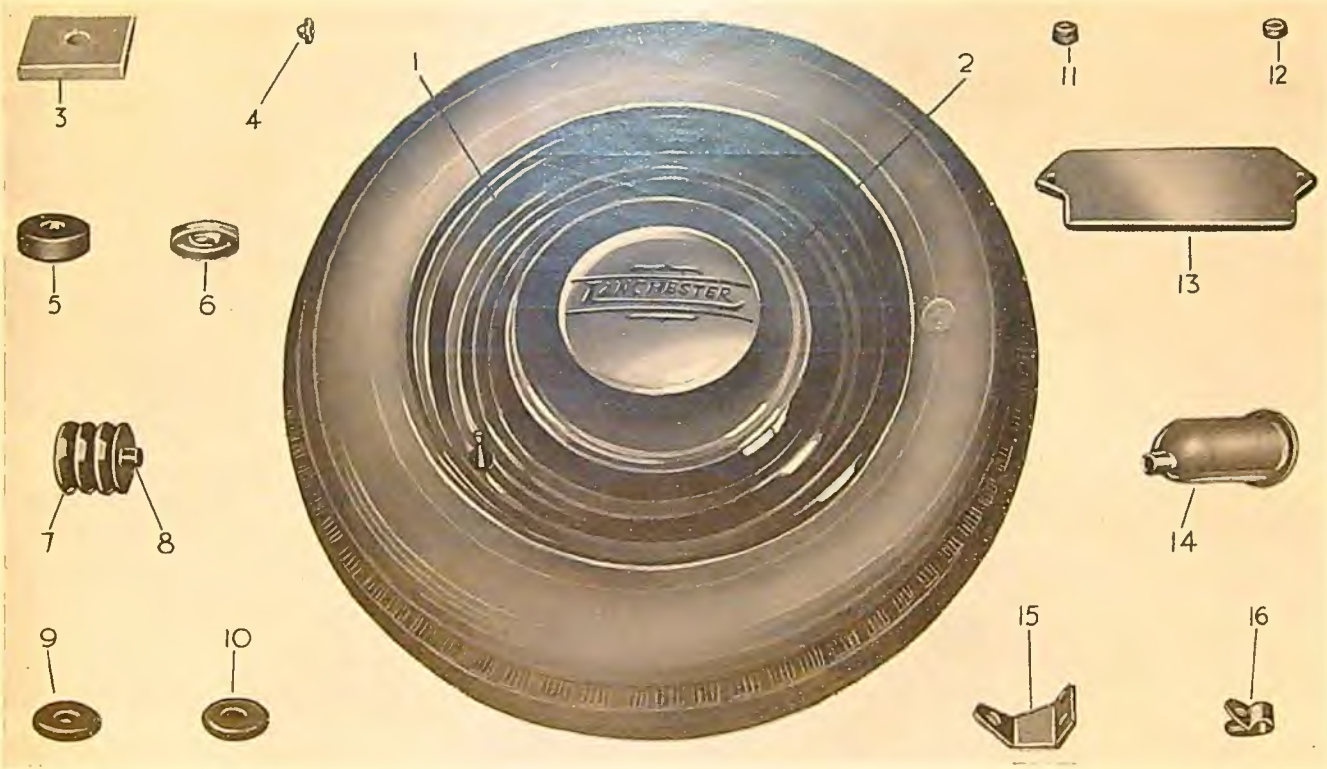
EXHAUST SILENCER and PIPING

Component List No, 30568

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
24	130742	Front Exhaust Pipe and Silencer	1	28	279512	Front Silencer Clip Sleeve	1
25	413740	Front Exhaust Pipe Flange Joint	1	29	130723	Rear Silencer and Pipes Assembly	1
26	298636	Front Exhaust Pipe Support	1	30	404790	Rear Exhaust Pipe Carrier Assembly	1
27	271086	Front Silencer Clip	1				

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

WHEELS and MISCELLANEOUS DETAILS



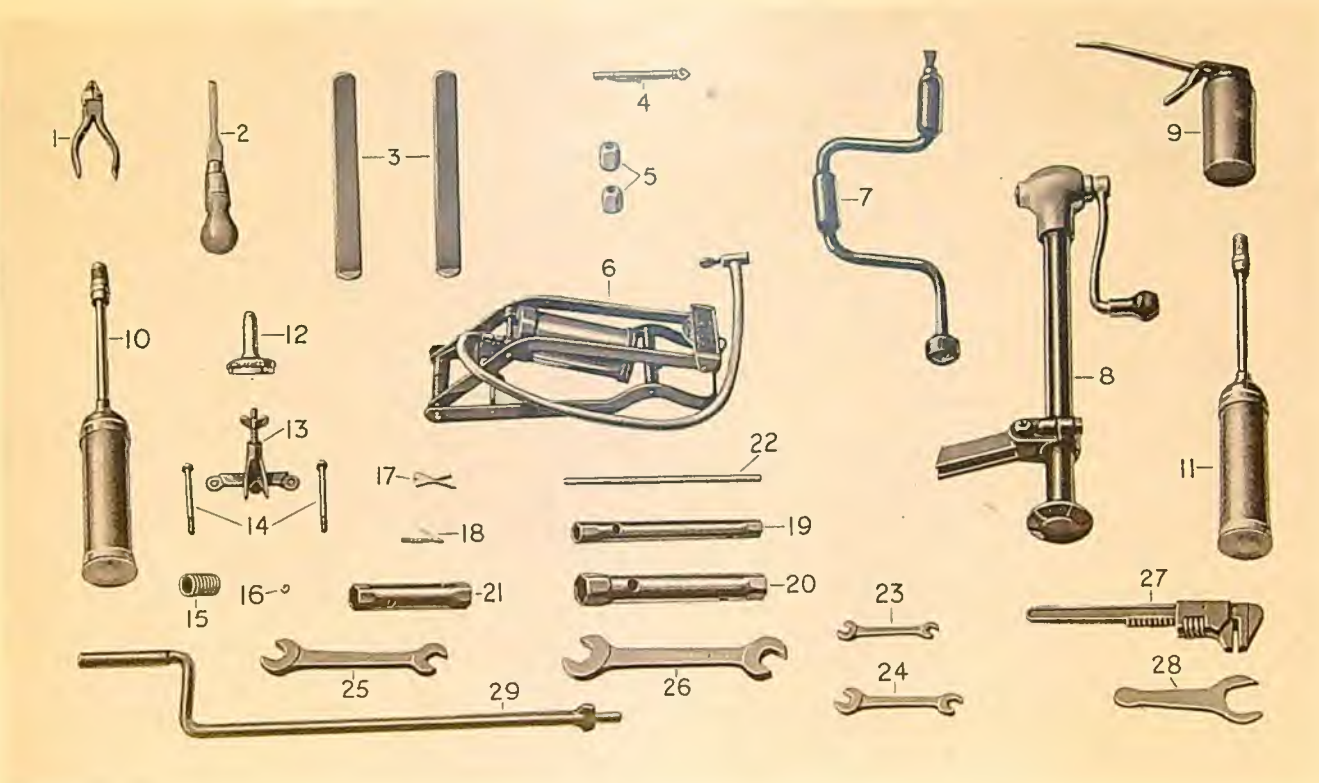
WHEELS and MISCELLANEOUS DETAILS

Component List Nos. 28645 and 30575

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	125225	Wheel (less tyre)	5	8	278727	Brake and Gear Pedal Grommet Ferrule	2
2	288558	Hub Cap	4	9	401158	Cable Loom Grommet (right-hand)	1
3	414438	Body Mounting Pad (Balata)	10	10	401157	Cable Loom Grommet (left-hand)	1
—	414439	Body Mounting Pad (Balata)	*as reqd*	10	401157	Speedo Cable Grommet	1
—	404762	Body Mounting Pad (Balata)	2	11	412826	Petrol Reserve Grommet	1
—	414440	Body Mounting Pad (Balata)	*as reqd*	11	412826	Choke Wire Grommet	1
4	269928	Body Mounting Nut	12	12	405330	Wiper Motor Cable Grommet	1
5	400994	Body Locating Rubber	14	13	405217	Junction Box Pad	1
6	265809	Body Locating Rubber Washer	14	14	414545	Handbrake Grommet	1
—	417488	Heater Pipe Grommet	1	15	416366	Handbrake Support Bracket (left-hand)	1
—	417493	Heater Plug (not required when heater is fitted)	4	—	416367	Handbrake Support Bracket (right-hand)	1
7	412889	Brake and Gear Pedal Grommet	2	16	408618	Cable Clip (handbrake)	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

TOOL KIT and STARTING HANDLE



TOOL KIT and STARTING HANDLE

TOOL KIT

Component List No. 30561

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.	Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	221475	Pliers (6" cutting)	1	17	276412	Screwdriver and Feeler for Igniter	1
2	8"	Screwdriver	1	18	401058	Tappet Gauge	1
3	Dunlop	Tyre Levers	2	19	MT33-3	Box Spanner	1
4	Hills	Tyre Pressure Gauge, with extractor valve	1	20	35-7594	Box Spanner	1
5	405143	Wheel Nuts	2	21	MT33-6	Box Spanner for Sparking Plug	1
6	No. 555A	Tyre Pump (Prima)	1	22	MT36-8	Tommy Bar for Box Spanner	1
7	299531	Wheel Brace	1	23	$\frac{1}{2}" \times \frac{5}{16}"$	Double-ended Spanner	1
8	131355	Bevelift Jack	1	24	$\frac{1}{4}" \times \frac{5}{16}"$	Double-ended Spanner	1
9	404595	Oil Can (Wesco)	1	25	$\frac{3}{8}" \times \frac{7}{16}"$	Double-ended Spanner	1
10	298946	Grease Gun (Tecalemit)	1	26	$\frac{1}{2}" \times \frac{9}{16}"$	Double-ended Spanner	1
11	298947	Heavy Oil Gun (Tecalemit)	1	—	—	Spanner for Bendix Brake Adjuster	1
12	414774	Adaptor Nozzle	1	27	6"	Adjustable Spanner	1
13	MT73	Valve Spring Compressor	1	28	264185	Hub Cap Spanner	1
14	$3n-\frac{3}{8}"-3\frac{3}{4}"$	Bolt for use with valve spring compressor	2	—	131020	Tool Roll	1
15	412184	Valve Spring	1	—	131343	Tool Bag	1
16	404025	Valve Split Cone	1				

STARTING HANDLE

Component List No. 30430

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
29	297340	Starting Handle	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

BOLTS, STUDS, NUTS, etc.

Drawing Nos.	Description of Parts.	No. per Set.
	AXLE (REAR).	
5B-$\frac{5}{16}$"-$\frac{3}{8}$"	Setscrew, Nosepiece	10
3B-$\frac{3}{8}$"-1"	Bolt, Brakeplate	8
1B-$\frac{3}{8}$"	Nut for Bolt	8
2S-$\frac{5}{16}$"-36	Setscrew, Brake Drum	4
	BRAKE CONNECTIONS.	
FB104/9D	Bolt, Hand Brake Cable Abutment	2
D779/10B	Nut (Simmonds) for Bolt	2
2BA × $\frac{3}{4}$"	Bolt, Hand Brake Cable Abutment Clamp	1
1B-2BA	Nut for Bolt	1
FB104/6D	Bolt, Front Brake Cable Abutment	8
D779/10B	Nut (Simmonds) for Bolt	8
1B-$\frac{5}{8}$"	Nut, Front Brake Compensator Bracket	2
FB106/14D	Bolt, Compensator Lever	2
FB106/6D	Bolt, Compensator Lever	1
FB106/7D	Fixing Bolt, Compensator	4
414346	Lockwasher for Bolt	7
FB105/7D	Bolt, Bell Crank Lever Bracket	3
D780/10/B	Nut (Simmonds) for Bolt	3
2C-$\frac{3}{8}$"	Nut, Bell Crank Lever Pin	1
1B-$\frac{1}{4}$"	Locknut, Brake Rod Fork End	12
D847/10/B	Nut (Simmonds), Brake Compensator Bottom Lever	1
2BA × $\frac{1}{2}$"	Pinch Bolt, Stop Light Switch Clip	1
1B-2BA	Nut for Bolt	1
4BA × $\frac{3}{4}$"	Screw, Brake Rod Guide	2
4BA	Nut for Screw	2
2C-$\frac{3}{8}$"	Nut, Bell Crank Lever Swivel	1

Drawing Nos.	Description of Parts.	No. per Set.
	BUMPERS.	
D735/10B	Nut (Simmonds), Front Bumper Overider	2
3B-$\frac{1}{4}$"-$\frac{3}{4}$"	Bolt, Number Plate Support	2
D779/10/B	Nut (Simmonds), for Bolt	2
D735/10/B	Nut (Simmonds), Rear Bumper Overider	2
	ELECTRICAL EQUIPMENT.	
3S-$\frac{3}{8}$"-1$\frac{1}{4}$"C	Setscrew, Starter Motor	1
3B-$\frac{3}{8}$"-1$\frac{5}{8}$"C	Bolt, Starter Motor	2
414457	Distance Piece for Bolt	2
1B-$\frac{3}{8}$"C	Nut for Bolt	2
3B-$\frac{3}{8}$"-1$\frac{1}{4}$"C	Screw, Dynamo Support Bracket	2
3D-$\frac{5}{16}$"-1$\frac{1}{4}$"C	Clamp Bolt (rear), Dynamo	1
3D-$\frac{5}{16}$"-1$\frac{3}{8}$"C	Clamp Bolt (front), Dynamo	1
818-47C	Washer for Bolt	2
2C-$\frac{5}{16}$"	Nut for Bolt	2
415393	Stud, Dynamo Adjusting	1
1B-$\frac{5}{16}$"	Nut for Stud	1
2C-$\frac{5}{16}$"	Nut, Dynamo Adjusting Strip Stud	1
FB104/7D	Bolt, Horn Fixing	4
D779/10/B	Nut (Simmonds), for Bolt	4
G.K.N. Art No. 141	Bolt, Regulator Junction Box	2
2BA × 1"		
415483	Bolt, Battery Fixing	2
415484	Spring Washer for Bolt	2
G.K.N. Art No. 141	Screw, Connector Clip	3
2BA × $\frac{1}{2}$"		
1B-2BA	Nut for Screw	3
FB104/4D	Fixing Bolt, Dipper Switch Bracket	2

Drawing Nos.	Description of Parts.	No. per Set.
	ELECTRICAL EQUIPMENT *continued*	
1B-$\frac{1}{4}$"	Nut for Bolt	2
G.K.N. Art No. 1062	Bolt, Stop Light Switch	2
2BA-$\frac{5}{8}$"		
1B-2BA	Nut for Bolt	2
FB106/6D	Bolt, Battery Earth	1
1B-$\frac{3}{8}$"	Nut for Bolt	1
	ENGINE.	
874-30	Plug, Cylinders and Basechamber	2
874-7	Plug, Cylinders and Basechamber	2
401592	Plug, Cylinders and Basechamber	1
403736	Dowel, Cylinders and Basechamber	4
400431	Stud, Cylinder Head	10
401956-1	Washer for Stud	10
1B-$\frac{3}{8}$"	Nut for Stud	10
4-$\frac{1}{4}$"-$\frac{1}{2}$"C	Fixing Stud, Coil	2
D779C	Nut for Fixing Stud	2
4-$\frac{3}{8}$"-1"C	Fixing Stud, Dynamo Bracket	2
1B-$\frac{3}{8}$"	Nut for Fixing Stud	2
403828	Screw, Tappet Inspection Cover	3
88-3	Washer for Screw	3
5B-$\frac{5}{16}$"-$\frac{7}{8}$"	Setscrew, Petrol Pump	2
3B-$\frac{5}{16}$"-$\frac{3}{4}$"C	Setscrew, Oil Sump	15
3B-$\frac{5}{16}$"-$\frac{3}{4}$"C	Screw, Engine Front Support Plate	4
3B-$\frac{5}{16}$"-$\frac{7}{8}$"C	Screw, Engine Front Support Plate	1
3B-$\frac{5}{16}$"-$\frac{3}{4}$"C	Screw, Chain Cover and Support	8
1B-$\frac{5}{16}$"	Nut for Screw	8
3B-$\frac{5}{16}$"-1"C	Setscrew, Chain Cover	4

BOLTS, STUDS, NUTS, etc.

Drawing Nos.	Description of Parts.	No. per Set.
	ENGINE—*continued.*	
3B-$\frac{5}{16}$"-$\frac{3}{4}$"C	Screw, Gearbox Support Plate ..	4
874-14	Plug, Cylinder Head	7
874-3	Plug, Cylinder Head	4
401592	Plug, Cylinder Head	1
4-$\frac{1}{4}$"-1$\frac{5}{8}$"	Stud, Side Cover	2
4-$\frac{5}{16}$"-1"	Stud, Induction and Exhaust Branch	11
270932	Nut for Stud..	11
4-$\frac{5}{16}$"-3$\frac{1}{4}$"C	Stud, Rocker Shaft Bracket ..	8
1B-$\frac{5}{16}$"	Nut for Stud..	8
400183	Lockplate for Stud (front and intermediate)	3
400184	Lockplate for Stud (rear)	1
3B-$\frac{5}{16}$"-$\frac{3}{4}$"C	Setscrew, Water Outlet Branch	2
2B-$\frac{5}{16}$"	Nut, Connecting Rod Bolt ..	8
818-141	Washer, Camshaft Chain Wheel	1
2C-$\frac{5}{8}$"	Nut, Camshaft Chain Wheel ..	1
5B-$\frac{5}{16}$"-$\frac{7}{8}$"	Setscrew, Camshaft Bearing ..	2
412467	Setscrew, Oil Pump Cover.. ..	4
412466	Lockplate for Setscrew	2
3B-$\frac{3}{8}$"-1$\frac{1}{4}$"	Setscrew, Oil Pump	2
402431	Lockwasher for Setscrew	2
3B-$\frac{5}{16}$"-1"C	Screw, Oil Filter Body	2
3B-$\frac{5}{16}$"-2"C	Screw, Oil Filter Body	2
32A-$\frac{5}{16}$"-1$\frac{3}{8}$"C	Setscrew, Hot Spot	2
417844	Stud, Induction Pipe	2
1B-$\frac{5}{16}$"	Nut for Stud..	2
88-23	Washer, Oil Relief Valve	1

Drawing Nos.	Description of Parts.	No. per Set.
	ENGINE CONTROLS.	
2BA-$\frac{3}{8}$"	Screw, Accelerator Pedal Bracket	3
1B-$\frac{1}{4}$"	Locknut, Accelerator Pedal Push Rod	2
1B-$\frac{1}{4}$"	Nut, Push Rod Ball Pin	2
2BA-$\frac{3}{4}$"	Screw, Intermediate Shaft	1
2BA-$\frac{1}{2}$"	Bolt, Intermediate Shaft Tube and Bracket	4
1B-$\frac{1}{4}$"	Nut, Intermediate Control Rod	4
1B-$\frac{5}{16}$"	Nut, Bell Crank Lever Pin ..	1
2BA×$\frac{1}{2}$"	Bolt, Bell Crank Lever Bracket	2
1B-$\frac{1}{4}$"	Locknut, Control Rod Ball Socket	1
2BA×1$\frac{3}{4}$"	Bolt, Control Rod Bush Distance Piece	1
1B-2BA	Nut for Bolt	2
2BA×$\frac{1}{4}$"	Screw, Draught Excluder	4
	EXHAUST SILENCER AND PIPING.	
FB105/11D	Bolt, Front Exhaust Pipe Flange	4
412818	Nut for Bolt	8
FB105/20D	Bolt, Front Exhaust Pipe Bracket	1
1B-$\frac{5}{16}$"	Nut for Bolt	1
FB105/24D	Bolt, Front Silencer Clip	1
1B-$\frac{5}{16}$"	Nut for Bolt	1
1B-$\frac{5}{16}$"	Nut, Rear Exhaust Pipe Carrier Setscrew	4
FB105/4D	Bolt, Rear Exhaust Pipe Carrier (to Exhaust Bracket)	4
1B-$\frac{5}{16}$"	Nut for Bolt	4
FB105/6D	Front Exhaust Pipe Rear Bracket Bolt	1
1B-$\frac{5}{16}$"	Front Exhaust Pipe Rear Bracket Nut	1

Drawing Nos.	Description of Parts.	No. per Set.
	FAN AND WATER PUMP.	
5B-$\frac{1}{4}$"-$\frac{1}{2}$"C	Setscrew, Fan Blade	4
818-118	Washer, Fan Pulley	1
2C-$\frac{1}{2}$	Nut, Fan Pulley	1
44-13	Key, Fan Pulley	1
3B-$\frac{5}{16}$"-1$\frac{1}{4}$"C	Bolt, Water Pump Body and Thermostat	3
5B-$\frac{5}{16}$"-$\frac{5}{8}$"C	Screw, Water Pump Body and Thermostat	1
1B-$\frac{5}{16}$"C	Nut for Bolt	3
3B-$\frac{5}{16}$"-2$\frac{3}{4}$"C	Setscrew (long), Water Pump Body	2
3B-$\frac{5}{16}$"-$\frac{7}{8}$"C	Setscrew (short), Water Pump Body	2
	FLUID FLYWHEEL.	
27-$\frac{1}{4}$"-20	Screw, Starter Gear Ring	6
412533	Setscrew, Front Casing	6
412531	Bolt, Runner Centre Piece ..	8
2C-$\frac{1}{4}$"	Nut for Bolt	8
412532	Setscrew, Rear Casing..	1

BOLTS, STUDS, NUTS, etc.

Drawing Nos.	Description of Parts.	No. per Set.
	FRAME AND FRAME FITTINGS.	
FB105/5D	Bolt, Gearbox Support Member..	8
D780/10/B	Nut (Simmonds) for Bolt	8
FB106/8D	Bolt, Front Bumper Bracket ..	4
FB104/4D	Setscrew, Starting Handle Steady Support	2
FB104/5D	Bolt, Starting Handle Steady Plate	2
D779/10/B	Nut (Simmonds) for Bolt	2
818-32	Packing Washer for Steady Support	2
FB105/5D	Bolt, Hand Brake Abutment Bracket	4
D780/10/B	Nut (Simmonds) for Bolt	4
FB108/12D	Bolt, Radiator Cradle	2
D779/10/B	Nut (Simmonds) for Rebound Buffer Plate	2
FB105/6D	Bolt, Engine Front Support Bracket	4
415227	Bolt, Engine Mounting Plate ..	2
FB107/8D	Bolt, Engine Centre Mounting Plate	2
D817/10/B	Nut (Simmonds) for Bolt	2
D783/10B	Nut (Simmonds), Torque Reaction Buffer	2
D783/10/B	Nut (Simmonds), Torque Reaction Buffer Bracket	4
32-⅜"-¾"	Bolt, Gearcase Support Bracket	3
FB107/26D	Bolt, Gearcase Mounting	2
D815/10/B	Nut (Simmonds) for Bolt	2
FB107/12D	Bolt, Gearcase Mounting	2
FB106/8D	Bolt, Rear Spring Front Bracket	4

Drawing Nos.	Description of Parts.	No. per Set.
	FRAME AND FRAME FITTINGS—*continued.*	
D735/10/B	Nut (Simmonds) for Bolt	4
404754	Bolt, Rear Spring Link	6
D848/10/B	Nut (Simmonds) for Bolt	6
FB106/8D	Bolt, Rear Axle Check Strap ..	4
D735/10/B	Nut (Simmonds) for Bolt	4
400349	Washer, Petrol Tank Suspension	3
FB105/18D	Bolt, Petrol Tank Suspension ..	3
D780/10/B	Nut (Simmonds) for Bolt	3
FB106/8D	Bolt, Rear Bumper Bracket ..	4
D735/10/B	Nut (Simmonds) for Bolt	4
	FRONT SUSPENSION.	
FB108/26D	Bolt, Transverse Bottom Link ..	2
D736/10/B	Nut (Simmonds) for Bolt	2
FB105/6D	Bolt, Front Bumper Rubber Plate	4
D780/10/B	Nut (Simmonds) for Bolt	4
FB107/20D	Bolt, Transverse Link (top) ..	2
FB107/22D	Bolt, Transverse Link (top) ..	2
D815/10/B	Nut (Simmonds) for Bolt	4
FB104/12D	Bolt, Spherical Bearing Cover ..	6
1B-¼"	Nut for Bolt..	8
2C-½"	Nut, Pedestal Bolt	2
FB106/9D	Bolt, Torque Link	8
D735/10/B	Nut (Simmonds) for Bolt	8
414374	Bolt, Torque Link	2
D736/10/B	Nut (Simmonds) for Bolt	2
D735/10/B	Nut (Simmonds) for Bolt	8
1B-¼"	Nut, Steering Swivel Pin Cotter	2
28-$\frac{5}{16}$"-36	Setscrew, Brake Drum	4

Drawing Nos.	Description of Parts.	No. per Set.
	GEARCASE.	
23-¼"-⅝"	Stud, Speedometer Bush	2
1B-¼"	Nut for Stud..	2
43A-¼"-59	Screw, Top Gear Adjusting Screw Bracket	1
259677	Screw, Top Gear Adjusting Screw Bracket	1
1B-¼"	Locknut for Screw	1
32-¼"-¾"	Setscrew, Rear Cover	4
G.K.N. Art No. 105A ¼"Whit.x⅜"	Setscrew, Top Cover	11
32-1¼-⅞"	Setscrew, Bottom Cover	18
3B-¼"-1"	Bolt, Bus Bar Fulcrum Bracket	2
3B-¼"-1½"	Bolt, Bus Bar Fulcrum Bracket	2
D782/10/B	Nut (Simmonds) for Bolt	4
3B-¼"-1"	Screw, Bus Bar Operating Cross Shaft Lever	1
403512	Locating Screw, Bus Bar Operating Cross Shaft Lever	1
32-$\frac{5}{16}$"-1¼"	Setscrew, Bus Bar Spring Cover	4
32A-¼"-1"	Setscrew, Selector Cover	10
2C-¼"	Nut, Selector Camshaft Bearing	2
1B-¼"	Nut, Internal Band Link Eyebolt	3
43A-¼"-64	Bolt, Fourth Gear Hook	1
2C-¼"	Nut for Bolt..	1
1B-¼"	Nut, Centraliser Eyebolt	2
1B-¼"	Nut, Brake Band Adjuster ..	4
2C-¼"	Nut, Top Gear Outer Member Stud	3
818-26	Washer for Nut	3
3B-$\frac{5}{16}$"-1½"C	Setscrew, Housing, Plate and Engine	2

BOLTS, STUDS, NUTS, etc.

Drawing Nos.	Description of Parts.	No. per Set.
	GEARCASE—*continued.*	
32-$\frac{5}{16}$"-1$\frac{1}{4}$"c	Setscrew, Housing and Plate ..	6
32-$\frac{5}{16}$"-$\frac{3}{4}$"c	Setscrew, Housing and Plate ..	4
32-$\frac{3}{8}$"-1"c	Setscrew, Housing and Gearcase	5
32-$\frac{3}{8}$"-$\frac{7}{8}$"c	Setscrew, Housing and Gearcase	2
32-$\frac{3}{8}$"-$\frac{3}{4}$"c	Setscrew, Housing and Gearcase	5
32-$\frac{1}{4}$"-$\frac{7}{8}$"	Setscrew, Oil Pump Cover.. ..	3
32-$\frac{1}{4}$"-1$\frac{1}{8}$"	Setscrew, Oil Pump Cover.. ..	2
818-148	Washer, Driven Shaft..	1
D801/10/B	Nut (Simmonds), Driven Shaft..	1
5-$\frac{1}{4}$"-$\frac{5}{8}$"	Setscrew, Bus Bar Stop Bracket	1
1B-$\frac{1}{4}$"	Nut for Setscrew	1
	HAND BRAKE.	
FB105/11D	Bolt, Hand Brake Rear Support Clip	1
1B-$\frac{5}{16}$"	Nut for Bolt..	2
FB105/10D	Bolt, Hand Brake Front Support Clip	1
FB104/8D	Bolt, Conduit Abutment	1
1B-$\frac{1}{4}$"	Nut for Bolt..	1

Drawing Nos.	Description of Parts.	No. per Set.
	IGNITION.	
3B-$\frac{1}{4}$"-$\frac{3}{4}$"c	Screw, Igniter Lever	1
818-26c	Washer for Screw	1
5B-$\frac{1}{4}$"-$\frac{7}{8}$"c	Setscrew, Igniter Bracket	2
	MISCELLANEOUS DETAILS.	
415075	Bolt, Body Mounting	12
415076	Bolt, Body Mounting	12
FB104/4D	Screw, Handbrake Support Bracket	4
G.K.N. Art No. 141 2BA rd. hd. × $\frac{3}{8}$"	Screw, Cable Clip	1
1B-2BA	Nut, Cable Clip	1
G.K.N. Art No. 141 2BA × $\frac{1}{2}$"	Screw, Steering Draught Excluder	5
415714	Bolt (to panel), Steering Column Support	1
415715	Bolt (to panel), Steering Column Support	2
G.K.N. Art No. 141 2BA × $\frac{5}{8}$"	Setscrew, Dipper Switch	2
FB105/5D	Bolt (to radiator), Radiator Stay	2
D780/10/B	Nut for Bolt	4
FB104/4D	Fixing Bolt, Radiator Motif ..	4
G.K.N. Art No. R1000 $\frac{1}{8}$"dia. × $\frac{1}{2}$"	Bolt and Nut, Oil Can Clip ..	2

Drawing Nos.	Description of Parts.	No. per Set.
	PEDALS (BRAKE & GEAR).	
FB104/9D	Pinch Bolt, Gear Pedal	1
1B-$\frac{1}{4}$"	Nut for Bolt..	1
1B-$\frac{5}{16}$"	Nut, Amal. Roller Joint	2
1B-$\frac{5}{16}$"	Locknut, Gear Control Rod ..	2
414308	Washer, Pedal Shaft	1
2C-$\frac{1}{4}$"	Nut, Pedal Shaft	1
FB104/9D	Pinch Bolt, Brake Pedal	1
1B-$\frac{1}{4}$"	Nut for Bolt..	1
	PETROL TANK & PIPING.	
No. 2BA × $\frac{3}{8}$"	Screw, Petrol Tank Gauge.. ..	5
FB104/4D	Bolt, Petrol Pipe Connection ..	1
1B-$\frac{1}{4}$"	Nut for Bolt..	1
FB104/3D	Bolt, Petrol Reserve Control Bracket	1
1B-$\frac{1}{4}$"	Nut for Bolt..	1
G.K.N. Art No. R1062 2BA × $\frac{5}{8}$"	Bolt, Petrol Reserve Tap Cable Stop Clip	1
1B-2BA	Nut for Bolt..	1
FB105/6D	Bolt (to frame bracket), Petrol Reserve Tap Cable	2
1B-$\frac{5}{16}$"	Nut for Bolt..	2
ParkerKalon type Z$\frac{3}{8}$" × No. 8 rd. hd.	Screw, Petrol Pipe Clip	1

BOLTS, STUDS, NUTS, etc.

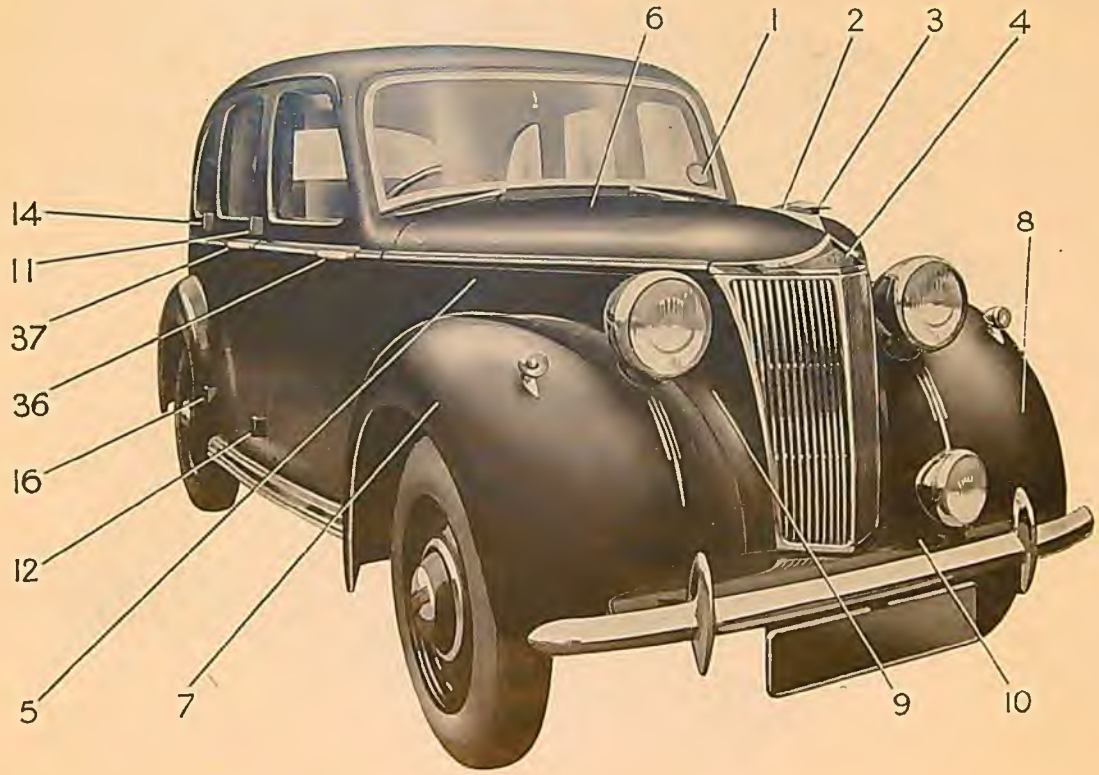
Drawing Nos.	Description of Parts.	No. per Set.
	RADIATOR AND RADIATOR MOUNTING.	
D735/10/B	Nut (Simmonds), Radiator Block Stud	2
413114	Locknut, Bonnet Buffer Stud	2
FB105/6D	Bolt, Bonnet Support Bracket	2
D780/10/B	Nut for Bolt	2
FB105/6D	Bolt, Horn Bracket	3
FB104/4D	Bolt, Radiator Cradle Top Support	3
D780/10/B	Nut (Simmonds) for Bolt	4
FB105/5D	Bolt, Radiator Cradle Top Support	2
FB106/6D	Bolt, Headlamp Holder Bracket	6
FB105/8D	Bolt, Headlamp Lockpin Bracket	2
FB104/4D	Bolt, Radiator Grille Top Support	2
D779/10/B	Nut (Simmonds) for Bolt	2
FB105/6D	Bolt, Wing Support Bracket	4
D780/10B	Nut (Simmonds) for Bolt	4
G.K.N. Art No. 113 $\frac{1}{4}$"BSF × $\frac{1}{2}$"	Bolt, Radiator Cradle Baffle Support Bracket	7
FB104/5D	Bolt, Wing Side Shield Support Bracket	6
D779/10B	Nut (Simmonds) for Bolt	6
FB104/4D	Bolt, Radiator Grille	6
D779/10/B	Nut (Simmonds) for Bolt	6
FB104/6D	Bolt, Bottom Plate Grille	1

Drawing Nos.	Description of Parts.	No. per Set.
	SELECTOR GEAR.	
42-$\frac{1}{4}$"-25	Screw, Selector Quadrant	2
278632	Washer, Selector Quadrant	as req.
D781/10B	Nut (Simmonds), Selector Quadrant	2
415714	Bolt, Steering Column Support	2
G.K.N. Art No. 142 2BA × $\frac{3}{4}$"	Screw, Selector Control Tube	2
FB104/5D	Bolt, Selector Control Bell Crank Lever Arm	3
818-106	Washer for Bolt	2
1B-$\frac{1}{4}$"	Nut for Bolt	3
1B-$\frac{1}{4}$"	Locknut, Selector Control Rod	6
1B-$\frac{1}{4}$"	Nut, Selector Control Rod Ball	6
	SHOCK ABSORBERS.	
FB106/18D	Bolt, Front Shock Absorber	4
D735/10/B	Nut (Simmonds) for Bolt	4
FB106/6D	Bolt, Anti-roll Bar Bracket	4
FB106/30D	Bolt, Rear Shock Absorber	4
D735/10/B	Nut (Simmonds) for Bolt	4

Drawing Nos.	Description of Parts.	No. per Set.
	STEERING CONNECTIONS.	
2C-$\frac{7}{16}$"	Nut, Steering Ball Pin	2
1-$\frac{11}{16}$"	Locknut (right-hand), Steering Drag Link	1
408398	Locknut (left-hand), Steering Drag Link	1
2C-$\frac{7}{16}$"	Nut, Steering Ball Pin	2
FB105/6D	Screw, Steering Pivot Cap	2
2C-$\frac{7}{16}$"	Nut, Steering Pivot Ball Pin	2
414248	Pin, Steering Pivot Lever	1
2C-$\frac{1}{2}$"	Nut for Pin	1
400272	Thrust Washer, Steering Pivot Lever	2
FB105/14D	Pinch Bolt, Steering Pivot Lever	1
1B-$\frac{5}{16}$"	Nut for Bolt	1
	STEERING GEAR.	
FB106/18D	Pinch Bolt, Steering Box Clip	1
D735/10/B	Nut (Simmonds) for Bolt	1
414374	Bolt, Steering Box Clip	1
D736/10/B	Nut (Simmonds) for Bolt	1
2BA × $\frac{5}{8}$"	Bolt, Accelerator Spring Clip	1
1B-2BA	Nut for Bolt	1

BODY DETAILS

(See page 53)



BODY DETAILS

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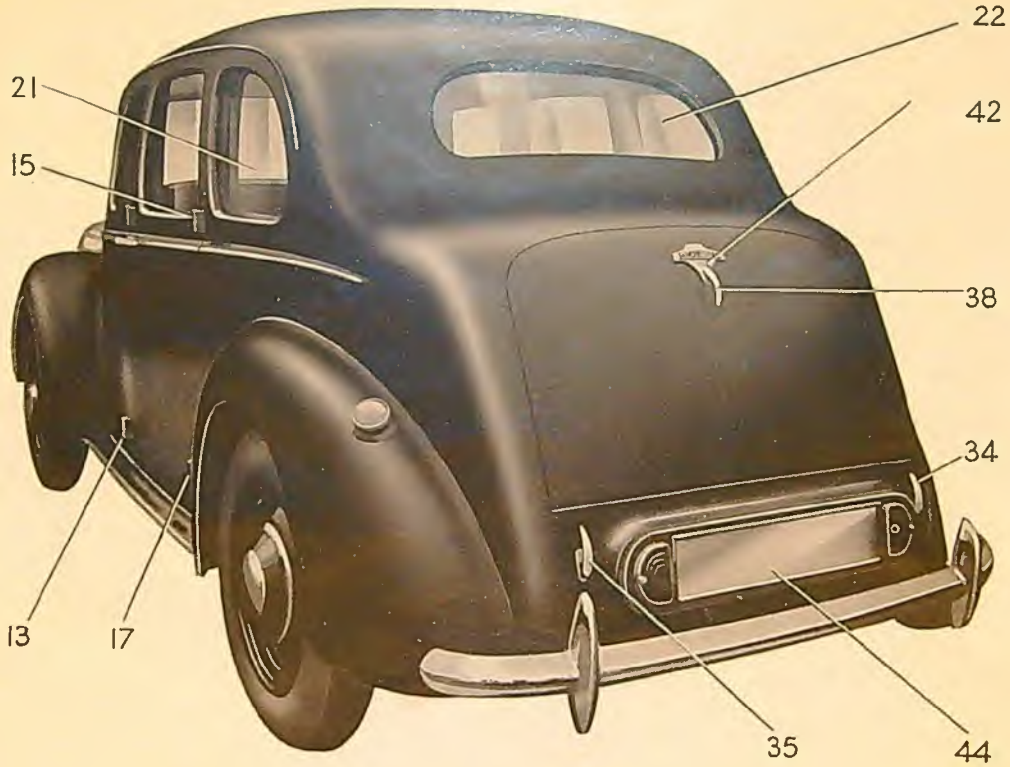

BODY DETAILS

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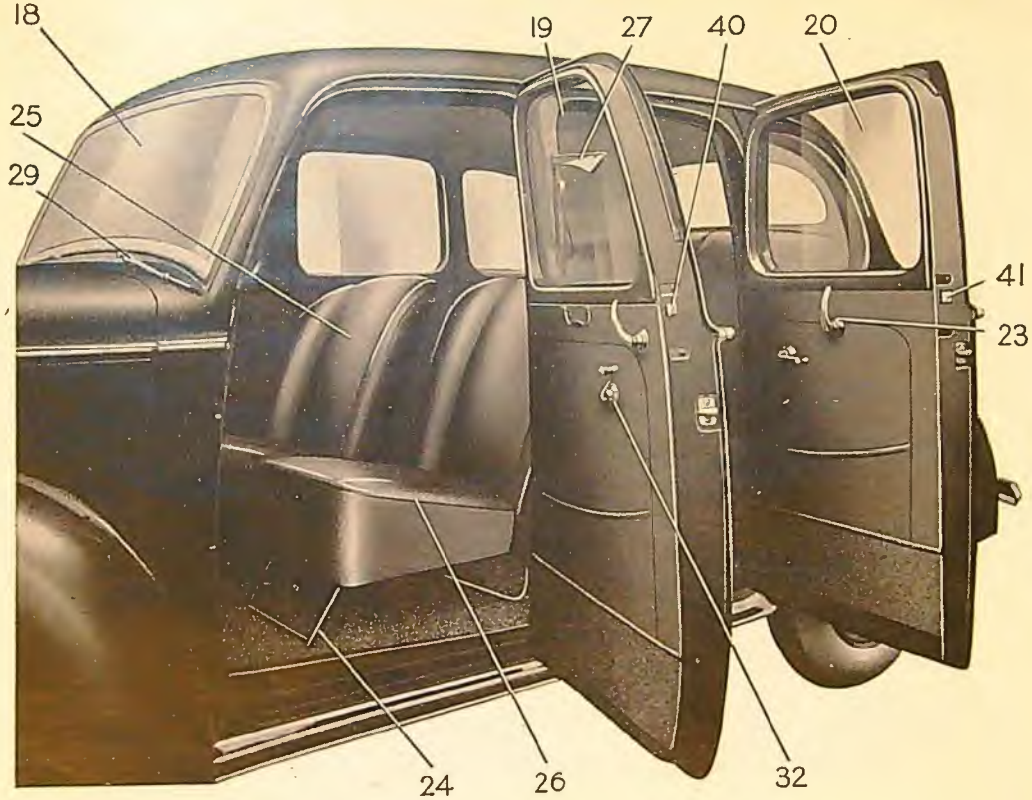

BODY DETAILS

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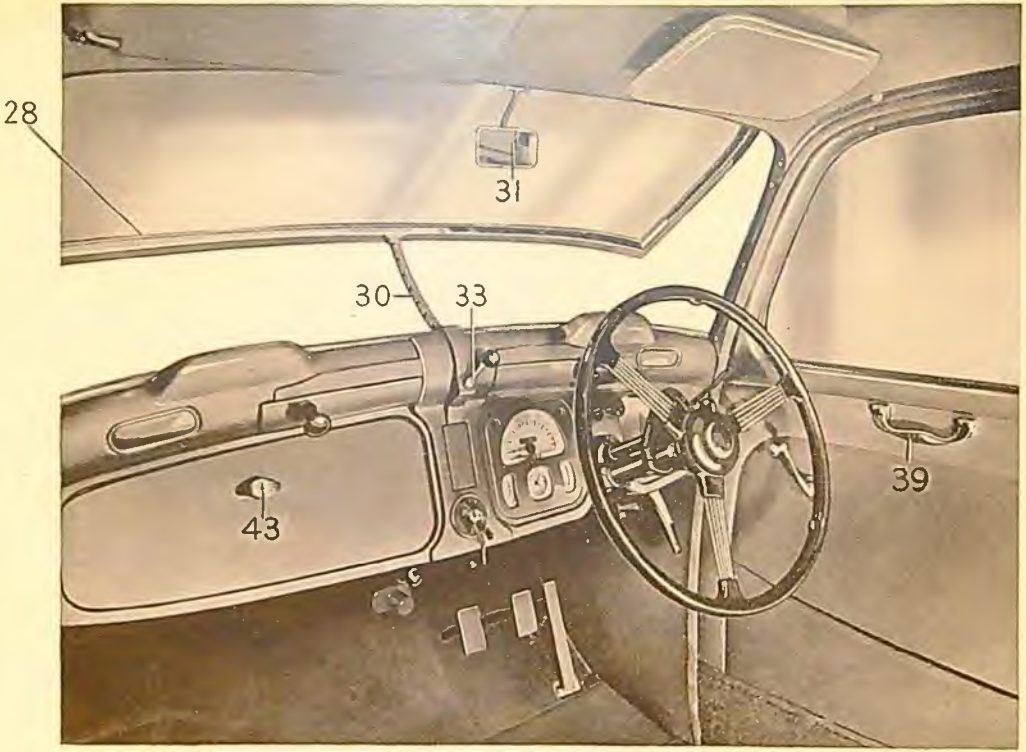

BODY DETAILS

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
1	B32656	Licence Holder	1
2	**299488**	Hood Top Lock Assembly	1
3	**299485**	Hood Top Lock Handle	1
—	**299490**	Hood Top Lock Base	1
—	**416330**	Hood Top Lock Hinge Assembly	1
—	**297706**	Hood Top Lock Hinge Spring	2
4	**131327**	Radiator Motif	1
5	A-034-46-01	Hood Side Panel Assembly (offside)	1
—	A-035-46-01	Hood Side Panel Assembly (nearside)	1
6	A-036-46-01	Hood Top Assembly	1
7	A-250-46-01	Front Wing Assembly (offside)	1
8	A-251-46-01	Front Wing Assembly (nearside)	1
—	M-030-42-01	Hood Hinge Assembly (offside)	1
—	M-031-42-01	Hood Hinge Assembly (nearside)	1
9	A-122-46-01	Hood Side Extension Assembly (offside)	1
—	A-123-46-01	Hood Side Extension Assembly (nearside)	1
10	A-320-46-01	Front Platform Assembly	1
11	H-176-46-01 H-178-46-01	Hinge, Front Door, Upper	2
12	H-180-46-01 H-182-46-01	Hinge, Front Door, Lower (offside)	1
13	H-181-46-01 H-183-46-01	Hinge, Front Door, Lower (nearside)	1
14	H-204-46-01 H-206-46-01	Hinge, Rear Door, Upper (offside)	1
15	H-204-46-01 H-207-46-01	Hinge, Rear Door, Upper (nearside)	1
16	H-228-46-01 H-230-46-01	Hinge, Rear Door, Lower (offside)	1
17	H-229-46-01 H-231-46-01	Hinge, Rear Door, Lower (nearside)	1
18	H-500-42-01	Glass Windscreen	1
19	H-650-42-01	Glass, Front Door	2
20	H-750-42-01	Glass, Rear Door	2
21	H-842-42-01	Glass, Quarter Light	2
22	H-902-42-01	Glass, Rear Window	1
23	J-156-42-01	Handle, Door Inside	4

Ref. No.	Drawing Nos. for Ordering.	Description of Parts.	No. per Set.
—	7W943426B	Handle, Sliding Roof	1
—	M-670-42-01	Door Check Arm Assembly	4
—	M-366-46-01	Seat Frame Assembly (drivers)	1
24	M-367-46-01	Seat Frame Assembly (passengers)	1
25	M-360-46-01	Seat Assembly (drivers)	1
26	M-360-46-01	Seat Assembly (passengers)	1
—	B13752A1	Switch, Roof Lamp	1
—	M-110-42-01	Lamp Assembly, Roof	1
27	M-714-46-01	Trafficator Assembly	2
28	M-500-42-01	Windscreen Assembly	1
29	M-518-46-01	Motor and Links Assembly, Screen Wiper	1
30	M-509-42-01	Windscreen Regulator Assembly	1
31	M-515-46-01	Driving Mirror and Bracket	1
32	M-174-42-01	Handle, Window Lifter	4
33	M-511-42-01	Handle, Windscreen Regulator	1
34	M-914-42-01	Handle, Spare Wheel Compartment (offside)	1
35	M-915-42-01	Handle, Spare Wheel Compartment (nearside)	1
36	M-160-42-01	Handle, Front Door, Outside	2
37	M-170-42-01	Handle, Rear Door, Outside	2
38	M-910-42-01	Handle, Rear Compartment	1
39	M-145-46-01	Handle, Front Door Pull	2
—	M-158-46-01	Lock Assembly, Front Door (offside)	1
40	M-159-46-01	Lock Assembly, Front Door (nearside)	1
—	M-208-46-01	Lock Assembly, Rear Door (offside)	1
41	M-209-46-01	Lock Assembly, Rear Door (nearside)	1
—	M-214-42-01	Remote Control Assembly, Rear Door Lock (offside)	1
—	M-215-42-01	Remote Control Assembly, Rear Door Lock (n'side)	1
42	M-210-46-01	Lock Assembly, Rear Compartment	1
—	E-83W111973	Lock Assembly, Spare Wheel Compartment (n'side)	1
—	7W-942055	Lock Assembly, Spare Wheel Compartment (offside)	1
—	M-917-46-01	Lock Assembly, Spare Wheel Compartment (centre)	1
43	M-078-42-01	Lock Assembly, Glove Box	1
—	M-130-42-01	Window Winder Assembly, Front (offside)	1
—	M-131-42-01	Window Winder Assembly, Front (nearside)	1
—	M-220-42-01	Window Winder Assembly, Rear (offside)	1
—	M-221-42-01	Window Winder Assembly, Rear (nearside)	1
44	**119813-1**	Rear Number Plate	1

Items bracketed thus } can only be supplied assembled. For Bolts, Studs, Nuts, etc., see pages 44 to 48.

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Lanchester

SUPPLEMENTARY SPARE PARTS LIST for LANCHESTER MODEL L.D.10

Catalogue Series No. 604-8.

(L63139, L63228, L63232 onwards)

Supplementary to Catalogue Series 604-7

All parts not specified in this Supplementary List will be found on the appropriate pages in Catalogue Series 604/7, Publication No. 601/2212, in conjunction with which this list should be used.

THE LANCHESTER MOTOR COMPANY LIMITED, COVENTRY

Publication No. R601/2258.

CARBURETTOR Type 30 VIG-5.

Component List No. 31384

As Type 30 VIG-3 (Cat. Series 604-7, Page 7) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
1	302452	Carburettor complete	1	57	013364	Pump Circuit Ball Valve	1
2	013444	Carburettor Barrel	1	7	010554	NOT FITTED.	
5	013169	Bowl Screw (jet key type)	1	8	09304		
10	010014	Strangler Lever Swivel Screw	1	—	06983		
11	013215	Strangler Spindle with lever	1	—	010372		
16	09200	Strangler Control Bracket Screw	1	—	09619	Needle Seating Washer (additional item)	1
20	014104	Throttle Spindle	1				

ELECTRICAL EQUIPMENT

Component List Nos. 31374 and 35060

As List Nos. 31374 and 30569 (Cat. Series 604-7, Page 11) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
6	298838	Headlamp (Model MBD148) (offside)	1	21	302287	Regulator and Junction Box	1
6	300806-1	Headlamp (Model MBD148) (nearside)	1	—	414548	Cable Loom Grommet	1
—	912463	Headlamp Bulb (offside)	1	—	302856	Auxiliary Cable Loom	1
—	912735	Headlamp Bulb (nearside)	1	—	912648	Auxiliary Cable Loom Grommet	1
—	420946	Headlamp Dip Lead (nearside)	1	11	300326	NOT FITTED.	
—	302236	Stop and Tail Lamp (Model 464, No. 052621)	2	—	912499		
—	912603	Stop and Tail Lamp Bulb	2	—	912435		
—	912649	Rear Number Plate Lamp (Model 467, No. 0524100)	1	12	414729		
—	912682	Rear Number Plate Lamp Bulb	1	13	125043		
—	912648	Stop, Tail and Rear Number Plate Lamp Grommet	3	—	417927		
17	301960-1	Starter Control Wire	1				

ENGINE CONTROLS

Component List No. 35055

As List No. 30567 (Cat. Series 604-7, Page 19) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.
28	301961-1	Mixture Control Wire	1

SELECTOR GEAR

Component List No. 35054

As List No. 30552 (Cat. Series 604-7, Page 19) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
34	420794	Selector Control Tube Spring Cover	1	37	904558	Steering Column Support Bolt	2
36	301964-1-2	Steering Column Support and Cap	1				

FRONT SUSPENSION

Component List Nos. 30555 and 31654

As List Nos. 30555 and 30887 (Cat. Series 604-7, Page 21).

FRAME AND FRAME FITTINGS

Component List Nos. 35052 and 35053

As List Nos. 31532 and 30574 (Cat. Series 604-7, Page 33) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.
1	35052 ..	Frame Welding Assembly	1

REAR SPRINGS

Component List No. 30579

As List No. 30579 (Cat. Series 604-7, Page 39) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.
1	119838 ..	Rear Spring (curve E)	2

BUMPERS

Component List No. 35041

As List No. 30415 (Cat. Series 604-7, Page 39) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
11	301958 ..	Rear Bumper and Over-rider Assembly	1	—	420808 ..	Rear Bumper to Bracket Distance Piece	2

PETROL PIPES AND RESERVE TAP

Component List No. 35064

As List No. 30578 (Cat. Series 604-7, Page 41) except for the following:—

Ref. No.	Drawing No.	Description of Parts	No. per Set.
19	301962-1..	Petrol Reserve Tap Cable	1

MISCELLANEOUS DETAILS

Component List No. 35056

As List No. 30575 (Cat. Series 604-7, Page 43) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
—	301944 ..	Steering Column Support Bracket	1	—	933001 ..	Rear Number Plate (Model D)	1

SPECIAL PARTS AVAILABLE FOR EXPORTED CARS

As Cat. Series 604-7 (Page 46) except for the following:—

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
—	300806-1..	Headlamp (Model MBD148) (offside)	1	—	300838-1..	NOT FITTED.	
—	420947 ..	Headlamp Dip Lead (offside)	1	—	289507 ..		
				—	300838-2..		
				—	418621 ..		

BODY DETAILS (New List as follows)

Ref. No.	Drawing No.	Description of Parts.	No. per Set.
—	932853	Front Wing Assembly (offside)	1
—	932854	Front Wing Assembly (nearside)	1
—	932039	Front Wing Side Apron Assembly (offside) (A376-46-01)	1
—	932040	Front Wing Side Apron Assembly (nearside) (A377-46-01)	1
—	932855	Front Wing Platform Assembly	1
—	932856	Bonnet Top Panel Assembly	1
—	932033	Bonnet Side Panel Assembly (offside) (A034-46-01)	1
—	932034	Bonnet Side Panel Assembly (nearside) (A035-46-01)	1
—	932263	Bonnet Side Extension Panel (offside) (A122-46-01)	1
—	932264	Bonnet Side Extension Panel (nearside) (A123-46-01)	1
—	932095	Bonnet Hinge Assembly (offside) (M030-42-01)	1
—	932094	Bonnet Hinge Assembly (nearside) (M031-42-01)	1
—	932265	Bonnet Side Bumper (81A 16754)	1
—	299488	Bonnet Lock Assembly	1
—	299489	Bonnet Lock Handle	1
—	299490	Bonnet Lock Base	1
—	416330	Bonnet Lock Hinge Assembly	1
—	413307	Bonnet Lock Hinge Pin	1
—	415340	Bonnet Lock Hinge Spring Pin	2
—	297706	Bonnet Lock Hinge Spring	2
—	131327	Radiator Motif	1
—	415717	Radiator Motif Spacer	4
—	932412	Starting Handle Retaining Clip (86333)	2
—	931996	Battery Support Assembly (82913)	1
—	932783	Rear Seat Cushion Spring Case (86224)	1
—	932785	Rear Seat Squab Spring Case (offside) (86220)	1
—	932784	Rear Seat Squab Spring Case (nearside) (86219)	1
—	932828	Rear Seat Centre Armrest Fitting (nearside) (82948)	1
—	932829	Rear Seat Centre Armrest Fitting (offside) (82949)	1
—	932486	Transmission Cover Front Inspection Plate (D817-46-01)	1

Ref. No.	Drawing No.	Description of Parts.	No. per Set.
—	932485	Cowl Ventilator Assembly (A053-42-01)	1
—	932767	Cowl Ventilator Ratchet Spring (86361)	1
—	932361	Cowl Ventilator Rubber Drain Tube (86342)	1
—	932260	Cowl Ventilator Drain Tube Rubber Grommet (H497-46-01)	1
—	932779	Front Door Shell Assembly (less trimmings and handles) (offside)	1
—	932780	Front Door Shell Assembly (less trimmings and handles) (nearside)	1
—	932781	Rear Door Shell Assembly (less trimmings and handles) (offside)	1
—	932782	Rear Door Shell Assembly (less trimmings and handles) (nearside)	1
—	932768	Front Door Hinge Pillar Assembly (nearside) (82672)	1
—	932769	Front Door Hinge Pillar Assembly (offside) (82673)	1
—	932770	Rear Door Hinge Pillar Assembly (offside) (82701)	1
—	932771	Rear Door Hinge Pillar Assembly (nearside) (82700)	1
—	932798	Front Door Top Hinge (nearside) (86103)	1
—	932799	Front Door Top Hinge (offside) (86104)	1
—	932800	Front Door Bottom Hinge (nearside) (86105)	1
—	932801	Front Door Bottom Hinge (offside) (86106)	1
—	932802	Rear Door Top Hinge (nearside) (86107)	1
—	932803	Rear Door Top Hinge (offside) (86108)	1
—	932804	Rear Door Bottom Hinge (nearside) (86109)	1
—	932805	Rear Door Bottom Hinge (offside) (86110)	1
—	932054	Front Door Outside Handle (86323)	2
—	932055	Rear Door Outside Handle (86324)	2
—	932064	Front and Rear Door Inside Handle (86334)	4
—	932322	Front and Rear Door Inside Handle Escutcheon (M138-42-01)	4
—	932327	Front and Rear Door Pull Handle (86327)	4
—	932834	Front Door Lock Assembly (offside) (86348)	1
—	932835	Front Door Lock Assembly (nearside) (86347)	1

BODY DETAILS—*continued.*

Ref. No.	Drawing No.	Description of Parts.	No. per Set.	Ref. No.	Drawing No.	Description of Parts.	No. per Set.
—	932838	Rear Door Lock Assembly (offside) (82942)	1	—	932809	Glove Box Lid Hinge (offside) (85105)	1
—	932839	Rear Door Lock Assembly (nearside) (82943)	1	—	932808	Glove Box Lid Hinge (nearside) (85104)	1
—	932024	Front Door Window Regulator (offside) (82938)	1	—	932122	Glove Box Lid Lock (85085)	1
—	932022	Front Door Window Regulator (nearside) (82939)	1	—	932564	Glove Box Lid Lock Striking Plate (85086)	1
—	932025	Rear Door Window Regulator (offside)) (82936)	1	—	932796	Rear Wing (nearside) (80218)	1
—	932023	Rear Door Window Regulator (nearside) (82937)	1	—	932797	Rear Wing (offside) (80219)	1
—	932207	Front and Rear Door Window Regulator Handle (86369)	4	—	932778	Boot Panel Assembly	1
—	932791	Front Door Glass (offside) (82839)	1	—	932806	Boot Lid Hinge (nearside) (7/2456)	1
—	932790	Front Door Glass (nearside) (82838)	1	—	932807	Boot Lid Hinge (offside) (7/2457)	1
—	932793	Rear Door Glass (offside) (82837)	1	—	932794	Boot Lid Spring Stay Assembly (nearside) (82917)	1
—	932792	Rear Door Glass (nearside) (82836)	1	—	932795	Boot Lid Spring Stay Assembly (offside) (82918)	1
—	932567/8	Front Door Glass Buffer Strip (85055)	2	—	932810	Boot Locking Handle Assembly (86419)	1
—	932493/4	Rear Door Glass Buffer Strip (85055)	2	—	932659	Sealing Rubber for Boot Lid and Doors (85753)	*as reqd*
—	932316	Front Door Glass Channel (offside) (82940)	1	—	931948	Driving Mirror (interior) (86318)	1
—	932317	Front Door Glass Channel (nearside) (82941)	1	—	931989	Front Ash Tray (7Y970500A)	1
—	932318	Rear Door Glass Channel (offside) (82945)	1	—	931988	Rear Ash Tray (86406)	2
—	932319	Rear Door Glass Channel (nearside) (82946)	1	—	932674	Visor Bracket (85526)	2
—	932816	Front Door Glass Frame (offside) (82789)	1	—	932093	Pillar Lock and Sleeve Assembly (with two keys) (M169-42-01)	1
—	932815	Front Door Glass Frame (nearside) (82788)	1	—	912447	Ignition Switch Cylinder Assembly (with two keys) (M009-42-01)	1
—	932814	Rear Door Glass Frame (offside) (80217)	1	—	933169	Windscreen Wiper Assembly (82973)	1
—	932813	Rear Door Glass Frame (nearside) (80216)	1	—	932259	Wiper Motor Shaft to Dash Rubber Grommet	1
—	932820	Door Check Assembly (82863)	2	—	933190	Trafficator (Lucas Type SF40L)	2
—	932252	Door Check Strap Rubber Buffer (86251)	4	—	910056	Trafficator Bulb	2
—	932819	Front and Rear Door Sealing Rubber (86190)	*as reqd*	—	932701	Interior Roof Lamp (WB16011)	1
—	932774	Centre Pillar (nearside) (80184)	1	—	932978	Interior Roof Lamp Bezel (WB421A)	1
—	932775	Centre Pillar (offside) (80185)	1	—	910044	Interior Roof Lamp Bulb	1
—	932776	Screen Pillar (nearside) (80198)	1	—	860002	Body Harness	1
—	932777	Screen Pillar (offside) (80199)	1	—	860001	Stop/Tail Harness	1
—	932786	Windscreen Assembly (82711)	1	—	860000	Number Plate Harness	1
—	932787	Windscreen Glass (82713)	1	—	932789	Rear Window Glass (82795)	1
—	932788	Windscreen Rubber Surround (86099)	1	—	932353	Rear Window Weather Strip (H899-42-01)	1
—	932818	Glove Box (offside) (82913)	1				
—	932817	Glove Box (nearside) (82912)	1				